OWNER'S MANUAL



WIN: _____



OWNER'S MANUAL PREFACE

Dear ELAN owner,

We are proud you have chosen an ELAN sailing yacht and we would like to thank you for your trust!

We wish you fair winds on the seas wherever you go....!

Your sailing yacht represents an investment for you, and we therefore hope that you will follow our advice in order to protect its value over time.

To become fully acquainted with your ELAN sailing yacht, we suggest dedicating adequate time to carefully reading the owner's manual and its supplements.

In order to obtain optimum performance from your ELAN sailing yacht and to make the best use of its advanced performance features, as well as for your personal safety, you should carefully follow the instructions and standards set forth in this manual.

The manual describes the full equipment provided at the moment of printing. ELAN Marine reserves the right to modify said equipment without prior notification and without the obligation to upgrade products already built and/or sold.

Features indicated with (*) are available as optional equipment.

The ELAN boatyard works unceasingly to enhance all our sailboat models. So please bear with us, and understand if we must reserve the right to make modifications in manufacture, shape, equipment and technology without giving prior notification.

This manual and the data, illustrations and descriptions it contains do not constitute grounds for making claims against the manufacturer.

ELAN, d.o.o. reserves the right to modify specifications without prior notice or obligation.

CONTACT: ELAN, d.o.o.

Nautical division

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TABLE OF CONTENT

		ANUAL PREFACE	
TABLE (OF CO	NTENT	. 3
		NORD	
2.	WARR	ANTY CONDITIONS OF YOUR ELAN	. 8
3.	IMPOI	RTANT INFORMATION	11
3.1.	DEG	GRESS OF DANGER	11
3.2.		ELS ON BOARD	
3.3.	LIAE	BILITY OF THE OWNER/OPERATOR	12
3.4.		PROTECTION AND ESCAPE PLAN	
3.5.		-DEPARTURE CHECK LIST	
3.6.		R INTAKE DURING SAILING	
3.7.	CLO	SING UP YOUR CRAFT AFTER SAILING CHECK LIST	14
3.8.		FT IDENTICATION, BUILDER'S PLATE	
4.	TECHN	NICAL SPECIFICATIONS	15
4.1.		HNICAL DATA	
4.2.	DEF	INITION OF DESIGN	16
4.3.	MA	XIMUM TOTAL LOAD	16
5.		RAL ARRANGEMENT	
5.1.	DEC	CK LAYOUT	16
5.2.		BILITY FROM STEERING POSITION	
5.3.	WO	RKING DECK AND MEANS OF REBOARDING	17
5.4.	INT	ERIOR LAYOUT	18
5.5.	PRC)FILE	19
6. I	PROPU	JLSION SYSTEMS	20
6.1.	SAIL	_S AND MAST	20
6.2.	ENG	GINE SYSTEM	20
6.2	.1.	ENGINE OPERATION	
6.2	.2.	ENGINE AND PROPELLER INSTALLATION	
6.2	.3.	FUEL SYSTEM	22
7.	SYSTE	MS AND CIRCUITS	24
7.1.	POS	SITION OF SEACOCKS AND THROUGH-HULL FITTINGS	24
7.2.	WA	TER SYSTEMS	25
7.2	.1.	FRESH WATER SYSTEM	25
7.2	.2.	HOT WATER SYSTEM	26
7.3.	SEA	AND WASTE WATER SYSTEM	27
7.4.	BILC	GE WATER SYSTEM	29
7.5.	GAS	S SYSTEM	30
7.6.	ELE	CTRICAL SYSTEMS	32
7.6	.1.	12V SYSTEM	32
7.6	.2.	230V SYSTEM	34
7.6	.3.	PHILIPPI INSTRUMENT SETUP AND SETTINGS	35
7.7.	RUE	DDER AND STEERING SYSTEM	39
8	GARRA	AGE DISCHARGE	41



9. IVIA	INTENANCE	. 42
9.1. H	AULAGE	. 42
9.2. U	NDERWATER STRUCTURE	. 42
9.2.1.	HULL	
9.2.2.	PROTECTION OF TERMINALS	. 43
9.3. H	ULL AND DECK	. 43
9.3.1.	CLEANING	. 43
9.3.2.	STAINS, SCRATCHES AND ABRASION	. 44
9.4. N	1AST, SAILS AND RIGGING	. 44
9.5. D	ECK EQUIPMENT	
9.5.1.	LIFELINES, PULPITS AND STANCHIONS	. 45
9.5.2.	WINCHES AND BLOCKS	. 45
9.5.3.	ANCHOR WINDLASS	. 45
9.5.4.	TEAK	. 45
9.5.5.	PLEXIGLASS, PORTLIGHTS AND HATCHES	
9.6. IN	NTERIOR	. 46
9.6.1.	INTERIOR WOOD SURFACES	
9.6.2.	CUSHIONS AND CURTAINS	
9.6.3.	REFRIGERATOR	. 47
9.6.4.	COOKER	. 47
9.6.5.	SINK	
9.6.6.	BILGE STRAINERS AND PUMPS	
9.6.7.	FUEL AND WATER TANKS	. 47
10. WIN	NTERISATION	. 47
10.1.	BLOCKING THE HULL	
10.2.	COOKER	
10.3.	ELECTRICAL SYSTEM	. 48
10.4.	WATER SYSTEM	
10.5.	SEACOCKS	
10.6.	FUEL TANK	. 48
10.7.	ENGINE	. 49
10.8.	SAILS	. 49
10.9.	COVERING	. 49
10.10.	CUSHIONS	. 49
10.11.	INTERIOR	_
11. PRC	DDUCT END-OF-LIFE DISPOSAL	. 50
12. INS	TRUCTIONS FOR USE OF INSTALLED EQUIPMENT	. 51
13. ANI	NEXES	
13.1.	OTHER INTERIOR LAYOUTS	
13.2.	WEBASTO HEATING SYSTEM VERSION 1	. 54
13.3.	ELECTRICAL SYSTEM DRAWINGS	. 55



1. FOREWORD

Dear sailor,

Setting sail towards distant shores and pristine ocean sunsets has always been a little boys dream. Sailing is an act of nature: it is one of the last means to freely live your passion. We filled this ELAN sailing yacht with passion – passion of design, traditional craftsmanship and beauty.

We gave her passion – all you need is to give her love...

Your ELAN team

Even if everything has been planned and designed for the safety of the sailing yacht and its users, boating is highly dependant on the weather conditions, the sea conditions, the experience and physical shape of the crew, etc. and one can never ensure full safety.

This manual has been compiled to help you operate your sailing yacht with safety and pleasure. It contains details of the sailing yacht; the equipment supplied or fitted, its systems and information on its operation and maintenance. Please read it carefully, and familiarize yourself with the sailing yacht before using it.

If this is your first sailing yacht or you are changing to a type of sailing yacht you are not familiar with, for your own comfort and safety, please ensure that you obtain handling and operating experience before assuming command of the sailing yacht. Your dealer, national sailing federation or yacht club will be pleased to advise you about local sea schools or competent instructors.

PLEASE KEEP THIS MANUAL IN A DRY AND SECURE PLACE AND HAND IT OVER TO THE NEW OWNER WHEN YOU SELL THIS SAILING YACHT.



DECLARATION OF CONFORMITY

Of Recreational Craft with the Design, Construction and Noise Emission Requirements of Directive 2013/53/EU

Name of Craft Manuf	acturer:				ELAN, d.o.o.			
Address:					Begunje 1			
Town:					Begunje na Gorenjskem			
Post Code:					SI – 4275			
Country:					SLOVENIA			
N		/:r I:	L1_\.		Non-androble			
Name of authorised r	epresentative	(іт аррііса	DIE):		Non applicable			
Module used for <u>nois</u>	e emission asse	essment (if applicab	ole):	Non applicable			
Name of Notified Boo	dy for Design ar	nd Constri	uction Ass	essment:	DNV GL SE			
Address:					P.O.B. 11 16 06			
Town:					Hamburg			
Post Code:					DE - 20416			
Country:					GERMANY			
ID Number:					0098			
EC Type-examination		nber:			RCDB000000N			
Date (year/month/da	ay):				2017/01/12			
Module used for cons	struction assess	ment:			□A □A1 ⊠B+C □B+D □B+E □B+F □G □H			
Module used for nois	e emission asse	essment:			⊠A □A1 □G □H			
Other Community Dir	ectives applied	l:			1			
					·			
DESCRIPTION OF RECRE	ATIONAL CRAFT:							
Watercraft Identification N	umbar				S I - E L A 4 5			
watercraft identification is	umber.							
Brand name of the Recreati	ional Craft: <u>IMPRE</u>	SSION YA	CHTS		Model or Type: IMPRESSION 45			
Type of construction:					Craft main propulsion:			
Rigid	Inflatable	Rigid-I	Inflatable (RI	B)	Sail, projected sail area As: 99,26 m²			
	_		,		Human propulsion			
Type of hull:					☑ Engine/motor propulsion			
Monohull		Multih	hull		Other (specify):			
					Installed engine type (if applicable):			
Hull construction materia	d:				✓ Internal combustion, Diesel (CI)			
Aluminium, alum	inium alloys	Mould Mould	fed Fibre Rei	nforced Plastic	Internal combustion, Petrol (SI)			
Steel, steel alloys		Wood	4		Internal combustion, LPG/CNG			
Other (specify):					Electric			
					Other (specify):			
Recreational Craft		Category	Number	Max Load	Installed propulsion type (if applicable):			
Design category(-ies) rela			of	(kg)	Outboard			
maximum recommended persons:	number of	A	Persons 11	3298	Inboard with shaft line			
persons.					Z or Sterndrive			
		В	11	3298	Pod-drive			
		С	11	3298	■ Sail-drive			
Length of hull Lic	<u>13,00</u> m	D	11	3298	Other (specify):			
Beam of hull Bit:	<u>4,18</u> m				Integral exhaust propulsion (if applicable): Yes No			
Maximum Draught T:	<u>1,90</u> m				Maximum Recommended engine power: 59,0 kW			
					Installed engine power:			
Deck:					Number of propulsion engines: 1#			
Fully enclosed					Maximum recommended engine mass ¹ : Non applicable			
Partially protected	4				Engine data: Suplier / type:			
Open Open					Serial number:			
	oplicable essentia				nufacturer. I declare on behalf of the craft manufacturer that the craft mentioned and is in conformity with the type for which above mentioned EC type examination			
Name and function:	IG	OR ZUPAN	I, Technical	Director	Signature and title:			
(identification of the person, en			,		(or an equivalent marking)			
manufacturer or his authorized r	epresentative)							
Place and date of issue : (year/month/day)	Begunje r	na Gorenjsk	kem, 20	1 1	Stamp:			
		_						

¹ For outboard powered boats only



PASSION FOR YACHTING

Essential requirements (reference to relevant articles in Annex IA & IC of the Directive)	Harmonised standards Full Application	Harmonised standards Partial application, see tech. file	Other reference documents 2 Full Application	Other reference documents Partial Application , see tech. Sie	Other proof of conformity See technical. Tile	Specify the harmonised * standards or other reference documents used (with year of publication like "EN ISO 8666:2002")
		Tick on	ly ane b	ox per l	ine	All lines right of ticked baxes must be filled in
General requirements (2)						
Principal data – main dimensions	\boxtimes					EN ISD 8666:2002
Watercraft Identification Number - WIN (2.1)	\boxtimes					EN ISO 10087:2006
Watercraft Builder's Plate (2.2)	\boxtimes					EN ISO 14945:2004, EN ISO 14945:2004/AC:2005
Protection from falling overboard and means of reboarding (2.3)	\boxtimes					EN ISO 15085:2003/A1:2009; RSG Guidelines; RCD 2.3.
Visibility from the main steering position (2.4)	\boxtimes					EN ISO 11591:2011
Owner's manual (2.5)	⋈					EN ISO 10240:2004
Integrity and structural requirements (3)						
Structure (3.1)	⋈					EN ISO 12215-1:2000
Stability and freeboard (3.2)	⋈					EN ISO 12217-2:2015
Buoyancy and flotation (3.3)	×					EN ISO 12217-2:2015
Openings in hull, deck and superstructure (3.4)	\boxtimes					EN ISO 12216:2002; EN ISO 9093-1:1997; EN ISO 9093-2:2002
Flooding (3.5)	⋈					EN ISO 15083:2003; EN ISO 11812:2001
Manufacturer's maximum recommended load (3.6)	×					EN ISO 14946:2001; EN ISO 14946:2001/AC:2005
Liferaft stowage (3.7)			M			RSG Guidelines
Escape (3.8)	⋈					EN ISO 9094-1:2003
Anchoring, mooring and towing (3.9)	×					EN ISO 15084:2003
Handling characteristics (4)	×					EN ISO 8665:2006
Engines and engine spaces (5.1)						
Inboard engine (5.1.1)	\boxtimes					EN ISO 16147:2002; EN ISO 16147:2002/A1:2013
Ventilation (5.1.2)			M			Volvo Rules
Exposed parts (5.1.3)						/
Outboard engine starting (5.1.4)						Non applicable
Fuel system (5.2)						
General – fuel system (5.2.1)	\boxtimes					EN ISO 7840:2013; EN ISO 10088:2013; EN ISO 8469:2013
Fuel tanks (5.2.2)	⋈					EN ISO 10088:2013; EN ISO 21487:2012
Electrical systems (5.3)	×					EN ISO 10133:2012; EN ISO 13297:2014
Steering systems (5.4)						
General – steering system (5.4.1)	\boxtimes					EN ISO 8847:2004; EN ISO 8847:2004/AC:2005
Emergency arrangements (5.4.2)						Non applicable
Gas systems (5.5)	×					EN ISO 10239:2014; EN ISO 14895:2003
Fire protection (5.6)						
General – fire protection (5.6.1)	⋈					EN ISO 9094-1:2003
Fire-fighting equipment (5.6.2)	⋈					EN ISO 9094-1:2003
Navigation lights, shapes and sound signals (5.7)	×					1972 COLREG or CEVNI; EN ISO 16180:2013
Discharge prevention (5.8)	×					EN ISO 8099:2000
Annex I.B – Exhaust Emissions ⁴	See t	he Decl	aration	of Canf	ormity o	of the Engine Manufacturer
Annex I.C – Noise Emissions ^s	Non	applicat	ble "Is n	ot base	d on the	DIRECTIVE / EUROPEAN 2013/53/EU"
Noise emissions level (I.C.1)						Non applicable "is not based on the DIRECTIVE / EUROPEAN 2013/53/EU"
Owner's manual (I.C.2)						Non applicable 'is not based on the DIRECTIVE /
, ,	_	_	_	_	_	EUROPEAN 2013/53/EU*

³ Such as non-harmonised standards, rules, regulations, guidelines, etc.

³ Standards published in EU Official Journal

⁴ See Declaration of Conformity of engine manufacturer

⁵ Only to be completed for boats with inboard engines or sterndrive engines without integral exhaus

Version approved by RCD ADCO on 8th June 2016



2. WARRANTY CONDITIONS OF YOUR ELAN

GENERAL WARRANTY CONDITION

The warranty is valid for two years, starting to run from the date of delivery and is strictly limited, at the sole builder's discretion, to the free replacement of repair of any parts which have been recognized as being defective by its technical departments.

No indemnity whatsoever shall be paid in connection thereto. However by derogation at what is said above:

- > The warranty is limited to one year with respect to:
 - boats being used for professional purposes, including but not limited to charter, sailing schools, fishing or workboats,
 - boats built for competition specifically when equipped and/or conceived for racing,
 - one-design boats,
 - parts that rapidly deteriorate due to wear and tear, including but not limited to sails, running rigging batteries, external decorations, cushions, hull bottom protection...,
- Parts or accessories visibly bearing the trademark of another supplier only benefit from the warranty provided by that supplier.

The costs of transporting the boat or any defective part as well as any additional related costs due to the impossibility of using the boat and/or its equipment are to be borne exclusively by the purchaser.

This warranty is only valid after establishing and sending of all bellow documents to ELAN QA and AS Dept., according to the conditions specified on each of them

- hand over and commissioning certificate,
- control certificate after first year of use,

Cost related to handling, transportation, standing, sailing for delivery, etc... with regards to these hand over and control are to be borne exclusively by the purchaser.

The application of this warranty prolongs the warranty period for the sole part or accessory thus repaired or exchanged, during a period equal to the necessary time to perform the warranty work only, provided that said work necessitates at least 7 consecutive days of labour to be performed.

The following and potential consequences thereof are specifically excluded from the warranty:

- effects of normal wear,
- gel-coat fissures, cracks or discoloration,
- deterioration of parts that were replaced by maladapted parts, or from another origin or which were modified or repaired, even partly by a shop not authorized by the builder,
- damage resulting from:



- non-observance of maintenance recommendations as described in the book remitted with the boat, or non-compliance with the normal rules of boat maintenance,
- improper use, especially negligent, reckless, abusive or abnormal use,
- participation in competitions,
- negligence with regards to the use of protective measures when necessary,
- an accident or disaster such as explosion, fire, storm, lightning, transportation, riot, theft or shock.

In order to be covered by the contractual warranties set out above, the purchaser / user of the boat must present its certificate of origin and notify his distributor / seller of any defect(s) in writing. Notification must be detailed and precise and made within 15 days from the day the defect discovered. Upon receipt of notice from the purchaser / user, the distributor / seller shall then have 8 days to notify the builder. His failure to notify the builder within 8 days shall result in his liability for the consequences of his delay.

The dealers, agents or re-sellers of the builder are not qualified to modify the above described warranty but are authorized, for their own account and under their sole responsibility, to grant other warranties that would in no way be under the builder's responsibility.

HULL DECK WARRANTY

The warranty is valid for 5 years against any manufacturing defect which is recognized as such by the builder's technical departments, and starts to run from the day the boat is put into use or upon the last day of its model year at the latest, that is on August 31 of said year.

However, the warranty is limited to one year after date of first handover for boats:

- being used for professional purposes, including but not limited to charter, sailing schools, fishing or workboats,
- boats built for competition specifically when equipped and/or conceived for racing,
- of one-design nature.

The warranty is strictly limited to the free repair of above-mentioned manufacturing defects, either in the builder's yards or by a repair shop or shipyard chosen by the builder. No indemnity whatsoever shall be paid in this respect.

Any event which affects the structure of the boat and which is not the result of a manufacturing defect under warranty, which may or may not have qualified for a reparation of the hull and deck, will result in the immediate cancellation of the warranty, without prejudice.

The costs of transportation, as well as the possible costs resulting from the loss of use of the boat will be entirely borne by the buyer.



The application of the warranty prolongs the warranty period on the repair works during a period equal to the necessary time to perform the warranty-work only, provided that said work necessitates at least 7 consecutive days of labor to be performed.

The following and potential consequences thereof are specifically excluded from the warranty:

- effects of normal wear.
- gel-coat fissures, cracks or discoloration,
- damage resulting from:
 - non-observance of maintenance recommendations as described in the book remitted with the boat, or non-compliance with the normal rules of boat maintenance,
 - improper use, especially negligent, reckless, abusive or abnormal use,
 - participation in competitions,
 - negligence with regards to the use of protective measures when necessary,
 - an accident or disaster such as explosion, fire, storm, lightning, transportation, riot, theft or shock.

In order to be covered by the contractual warranties set out above, the purchaser / user of the boat must presents its certificate of origin and notify his distributor / seller of any defect(s) in writing. Notification must be detailed and precise and made within 15 days from the day the defect discovered. Upon receipt of notice from the purchaser / user, the distributor / seller shall then have 8 days to notify the builder. His failure to notify the builder within 8 days shall result in his liability for the consequences of his delay.

The dealers, agents or re-sellers of the builder are not qualified to modify the above described warranty but are authorized, for their own account and under their sole responsibility, to grant other warranties that would in no way be under the builder's responsibility.



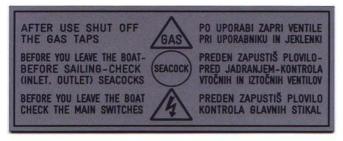
3. IMPORTANT INFORMATION

3.1. DEGRESS OF DANGER

This manual used the following degrees of danger:

DANGER:	Denotes that an extreme intrinsic hazard exists which would result in high probability of death or irreparable injury if proper precautions are not taken.
WARNING:	Denotes that a hazard exists which can result in injury or death if proper precautions are not taken.
CAUTION:	Denotes a reminder of safety practices or directs attention to unsafe practices which could result in personal injury or damage to the sailing yacht or components.

3.2. LABELS ON BOARD





General warning label

Fire extinguisher position





Cooker warning label





Outlet seacock

Emergency exit







Main switch label

Water tank connection

Inlet seacock



3.3. LIABILITY OF THE OWNER/OPERATOR

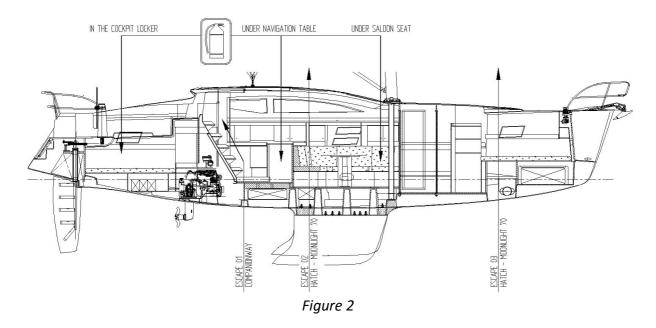
Before sailing, the sailing yacht owner/operator should read this manual and familiarize himself / herself with its contents, in particular with all the warnings relating to safe use and emergency procedures. It is the responsibility of the owner to ensure that, when sailing, the sailing yacht is equipped with all the (safety) equipment required under the law. The owner/operator shall also inform all the other crew members about the proper use of the craft and equipment and the emergency procedures.

3.4. FIRE PROTECTION AND ESCAPE PLAN

This sailing yacht is equipped with portable fire extinguishers of the following extinguishing capacities and at the following locations: (see Fig. 2)

No.	Location	Capacity
1	Beside the companionway	1 kg
2	Starboard stowage compartment in the cockpit	1 kg
3	Under saloon seat behind mast support	1 kg

In case of need for evacuation, use the following escape routes:



Keep the bilges clean and check for fuel and gas vapors at regular intervals.

It is the responsibility of the sailing yacht owner/operator to:

- Have the fire-fighting equipment checked at the intervals indicated on the equipment.
- Replace the fire-fighting equipment if expired or discharged by devices of identical or greater fire-fighting capacity.



- Inform members of the crew about the location and operation of the fire-fighting equipment and the location of the escape routes.
- In case the fire in engine room use fire port hole located on the companionway.
- Ensure that the fire-fighting equipment is readily accessible when the craft is occupied.

WARNING: NEVER obstruct passageways to exits and hatches.

NEVER obstruct safety controls, e.g. fuel valves, gas valves, switches of electrical system.

NEVER obstruct portable fire extinguishers stowed in lockers.

NEVER leave the craft unattended when cooking appliances are in use.

NEVER use gas light in the craft.

DO NOT modify any of the craft's systems (especially electrical, fuel and gas). **NEVER** fill the fuel tank or replace gas bottles when the engine is running or when cooking appliances are in use.

NEVER smoke while handling fuel or gas.

DO NOT fit free hanging curtains or other fabrics in the vicinity of or above the cookers or other open flame devices.

DO NOT store combustible material in the engine room.

3.5. PRE-DEPARTURE CHECK LIST

- Close the portlights and hatches.
- Check the position of all the inlet/outlet seacocks in the hull.
- Open the engine cooling valve and close all the other valves; do not forget to close them if they are used during sailing.
- Switch on the main switches of the engine and other users.
- Check if cooling water runs through the engine exhaust; if not, check the water pump.
- Check if the bilges are clean and if the bilge pumps operate properly.
- Check the navigations lights.
- Check the required safety equipment.

3.6. WATER INTAKE DURING SAILING

If during sailing you notice water in the craft, stay calm and immediately check if all the seacocks are closed and turn on the bilge pumps. Use a manual bilge pump as well to pump the water out. Switch off the engine and close the engine cooling valve. Close the tank valves as well. Try to find out the cause of the leak as quickly as possible. If you fail to find out the cause and if the water level in the craft continues to rise, start evacuation procedures.

If you run aground while sailing, open the inspection covers in the saloon floor and immediately check for any leaks at the keel screws. Through the stowage compartment check the installation of the steering wheel as well. In case of a leak, follow the directions in the previous paragraph and have the sailing yacht lifted from water as soon as possible.

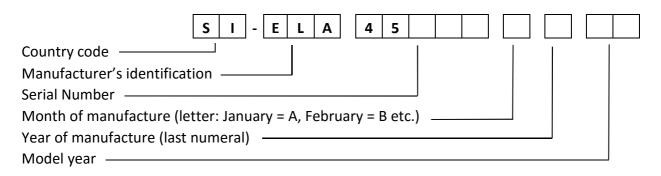


3.7. CLOSING UP YOUR CRAFT AFTER SAILING CHECK LIST

- 1. Close all inlet/outlet seacocks in the hull.
- 2. Turn off the electrical system.
- 3. Turn off the gas valve on the gas bottle.
- 4. Switch on bilge pump (if automatic) and pump the bilge.
- 5. Close all the portlights and hatches.

3.8. CRAFT IDENTICATION, BUILDER'S PLATE

The sailing yacht has molded Watercraft Identification Number (WIN) visible on the starboard side of the transom.



The duplicate WIN plate is fastened on the rudder shaft support in the starboard side.

The builder's plate is readily visible, located in the cockpit, with the following information:

- Manufacturer's name.
- The design category: \square A \square B \square C \square D
- The number of persons recommended by the manufacturer for which the craft is designed.
- Manufacturer's recommended load.
- The CE mark.





4. TECHNICAL SPECIFICATIONS

4.1. TECHNICAL DATA

Boat Type	Impression 45 by Elan
Boat Class	Sailboat
Boat Design Category	A
WIN	SI-ELA45
Manufactured by	ELAN, d.o.o.
,	Begunje 1, 4275 Begunje na Gorenjskem,
	Slovenia
Certification	EC Type Examination Module B+C
Certificate No.	RCDB000000N
Notified body	DNV GL SE
,	P.O.B. 11 16 06
	DE-20416 Hamburg, Germany
Maximum length	13,37 m
Hull length	13,00 m
Length at waterline	11,44 m
Beam max.	4,18 m
Draft	1,90 m / opt. 1,60 m
Air draft (incl. 1 m antenna)	19,50 m
Light craft mass (m _{LCC})	10419 kg
Persons + luggage	2183 kg
Manufacturer's recommended load (m _{MTL})	3298 kg
Loaded displacement max. (m _{LDC})	13717 kg
Ballast	3310 kg / 3460 kg
Engine power max.	59,0 kW / 80,0 hp
Fuel capacity	270 litres
Water capacity	516 litres / opt. 788 litres
Holding tank (optional)	100 litres
Gas bottles (propane/butane)	2 kg
Maximum crew	11 persons
Cabins (version 1)	4
Berths (version 1)	8+3
Mainsail	46,79 m ²
Genoa	52,47 m ²
Spinnaker	135,45 m ²
[1	15,90 m
J	4,78 m
P	14,80 m
E	5,37 m
Design	Humphreys Yacht Design & Elan design team



4.2. DEFINITION OF DESIGN

IMPRESSION 45 by ELAN is designed and built in conformity with the requirements of the design category A. A recreational craft given design category A is considered to be designed for winds that may exceed wind force 8 (Beaufort scale) and significant wave height of 4 m and above but excluding abnormal conditions, such as storm, violent storm, hurricane, tornado and extreme sea conditions or rogue waves.

4.3. MAXIMUM TOTAL LOAD

Keep the total weight of boat provisions, miscellaneous equipment not supplied by manufacturer and persons on board, below maximum total load and suitably distributed.

5. GENERAL ARRANGEMENT

5.1. DECK LAYOUT

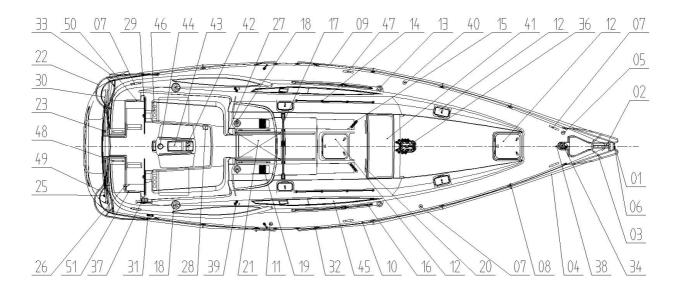


Figure 3

- 1. Bow navigation lights
- 2. Bow fitting
- 3. Bow pulpit
- 4. Life lines
- 5. Water inlet
- 6. Anchor chain locker
- 7. Mooring cleats
- 8. Stanchions
- 9. Teak toe rail
- 10. Rope passage
- 11. Fuel inlet

- 12. Hatch
- 13. Main shrouds
- 14. Grabrail
- 15. Deck organizer
- 16. Genoa track
- 17. Mainsheet track
- 18. Winch
- 19. Stoppers
- 20. Stainless steel protection
- 21. Sliding hatch
- 22. Pushpit

- 23. Backstay chainplate
- 25. Stern light
- 26. Hand operated bilge pump
- 27. Engine ventilation inlet
- 28. Winch handle pocket
- 29. Steering wheels
- 30. Cockpit shower
- 31. Furling jammer
- 32. Sidewalk passage
- 33. Horseshoe lifebuoy
- 34. Windlass

IMPRESSION

PASSION FOR YACHTING

- 36. Mast step
- 37. Engine lever
- 38. Spi pole padeyes
- 39. Genoa sheet cam cleats
- 40. Waste tank dockside suction
- 41. Front coachroof windshield
- 42. Cockpit table sink
- 43. Cockpit table storage Compass
- 44. Fixed portlight

- 45. Cockpit drink holed
- 46. Spring cleat
- 47. Handle
- 48. Shore power socket
- 49. Gas locker
- 50. Engine panel

WARNING: Keep portlights, windows, washboards, doors, hatches and ventilation openings closed when appropriate, e.g. in rough weather or at higher sailing speeds. Secure unfixed equipment safely when underway. Folding platform should be loaded only at 100% open position. Maximum load is 250 kg or 3 persons. In case of boat towing use Y-system of nylon or equivalent rope fixed on both bow or aft cleats of minimum diameter 22 mm and length of 60

5.2. VISIBILITY FROM STEERING POSITION

metres.

WARNING:	When navigate under the sails make sure that the additional person on
	board provides sufficient outlook of sailing route.

5.3. WORKING DECK AND MEANS OF REBOARDING

The working deck shell provides safe access to following areas such as boat steering, strong points, anchoring, sail handling and trimming etc. It is well secured with foot stopper and guard rails and occupies practically the whole area except parts marked red in the figure bellow.

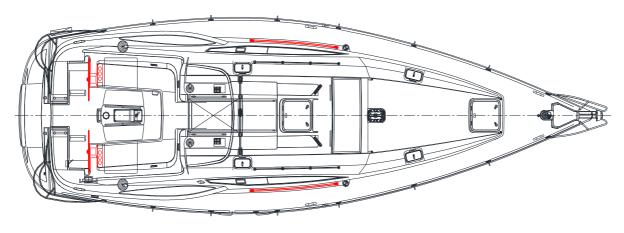


Figure 4

The provision for life raft storage is provided in the compartment bellow cockpit which is accessible from top cover. Watercraft shall be designed to minimise the risks of falling



overboard and to facilitate reboarding. Means of reboarding shall be accessible to or deployable by a person in the water unaided. The sailboat is equipped with swimming ladder and with emergency swimming ladder on transom as well. The swimming ladder is stored in the transom compartment under swimming platform and can be placed on swimming platform when it is opened. The sailboat with a high platform is extra equiped with emergency swimming ladder fastened on the pushpit. In a man-overboard situation, pull the pull cord on the protective covering and release the ladder to climb aboard.

WARNING:

If a life raft is fitted please strictly follow the instruction of liferaft manufacturer.

It is recommended that the swimming ladder is placed on the aft when crew onboard during mooring and anchoring as well.

Swimming ladder is a life saver and if in case somebody falls overboard,

Swimming ladder is a life saver and if in case somebody falls overboard, use the swimming ladder fitted on the platform or the emergency swimming ladder fitted on transom / fastened on the pushpit, to climb back.

5.4. INTERIOR LAYOUT

Following picture shows standard layout (version 1). For other versions of the interior please check the layouts in the annexes.

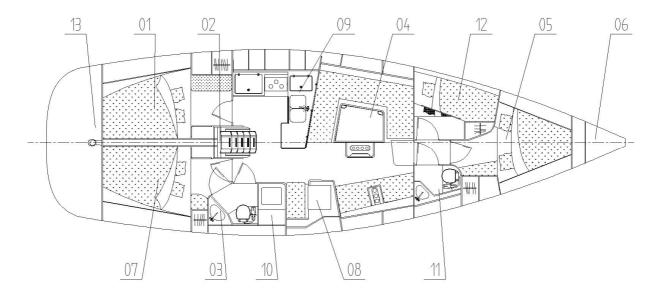


Figure 5

- 1. Aft cabin port
- 2. Companionway / engine
- 3. Central head
- 4. Saloon
- 5. Forward cabin
- 6. Anchor locker
- 7. Aft cabin stb

- 8. Navigation table
- 9. Galley
- 10. Shower
- 11. Forward head
- 12. Forward double bunk cabin
- 13. Stern transom volume

5.5. PROFILE

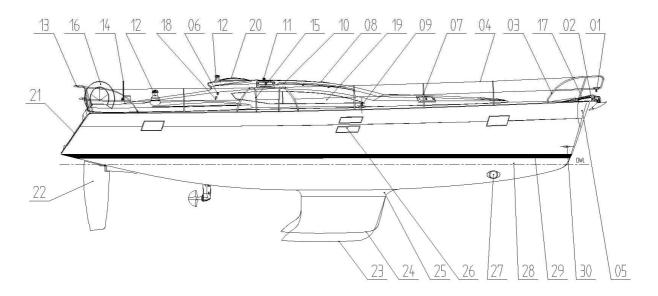


Figure 6

- 1. Bow navigation light
- 2. Bow fitting
- 3. Pulpit
- 4. Life lines
- 5. Bow protection
- 6. Cam cleat
- 7. Stanchion
- 8. Hatch
- 9. Chainplates
- 10. Grabrails
- 11. Mainsheet traveler
- 12. Winch
- 13. Pushpit
- 14. Steering wheel
- 15. Sidewalk passage

- 16. Horseshoe lifebuoy
- 17. Anchor
- 18. Genoa sheet sheave
- 19. Fixed portlight
- 20. Handle
- 21. Swimming platform
- 22. Rudder blade
- 23. Standard keel
- 24. Shallow keel
- 25. Keel sump
- 26. Hull fixed portlight
- 27. Bow thruster
- 28. Antifouling striping
- 29. Boot stripe
- 30. Anchor locker drainage



6. PROPULSION SYSTEMS

6.1. SAILS AND MAST

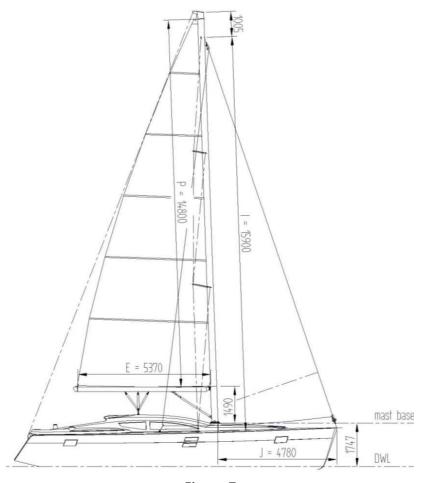


Figure 7

6.2. ENGINE SYSTEM

CAUTION:

Follow the instructions for the use supplied by the engine manufacturer, especially with regards to the RPM and load of a new engine.

When shifting from one gear to another via the idle position, keep the handle in the idle position long enough for the engine to rotate at the minimum RPM.

Check the engine oil level.

When putting in the reverse, hold the steering wheel firmly to avoid breaking the steering system.

Shut down the engine before opening the engine compartment. The engine has rotating and moving parts that can be dangerous.

Never turn of the main engine switch when the engine is running.



Do not operate the starter for more than 10 seconds at a time. If the engine does not start, wait for at least 30 seconds before next try. Each engine has its critical RPM which is indicated by an increase in engine vibrations. You should always avoid this speed.

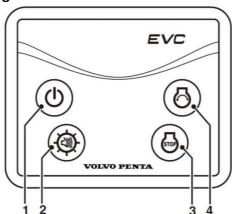
6.2.1. ENGINE OPERATION

The following instructions for engine operation are provided for information purposes only and do not include all the details of engine operation and maintenance. For detailed information see the operation instructions, supplied by the engine manufacturer, which are included in the Owner's Manual. Before operating the engine, you should familiarize yourself with those instructions.

Before starting the engine:

- Switch on the main engine switch.
- Check and open the engine coolant water intake valve.
- Check and open the fuel supply valve on the fuel tank.

Starting and stopping the engine:



On/Off button (1)

Depress the button to start or stop the system. The panel cannot be switched off when engine is running.

Start button (4)

When the button is depressed the pre-heat function is activated and the start motor engaged.

Multi-function button (2)

- Confirm the alarm. If an alarm occurs, a flashing warning symbol will be displayed in the tachometer window and an audible alarm will sound. The alarm is confirmed by depressing the multi-function button. The audible alarm is silenced and the warning symbol is lit continuously until the fault is remedied.
- Backlighting. To switch tachometer window backlighting on or off, depress the button for 1-5 seconds. The backlighting can be adjusted in five steps by depressing the button for less than 1 second.
- Adjust the tachometer window contrast by holding down the button for more than 5 seconds.



Stop button (3)

The engine stops running when the button is depressed.

CAUTION:	When sailing with inclination over 20 degrees, stop the engine.
	All fuel capacity cannot be used. Make sure that the tank will be filled
	over 10% of its capacity.

6.2.2. ENGINE AND PROPELLER INSTALLATION

The standard versions of the IMPRESSION 45 are equipped with a VOLVO D2-55 engine – sail drive version (D2-75 as an option). The engine runs on normal diesel fuel. It is cooled with seawater in a closed cooling circuit. Access to the engine is possible from the front by lifting the companionway and via the engine compartment cover in the aft cabins or head compartment. For further information see operation instructions supplied by the engine manufacturer.

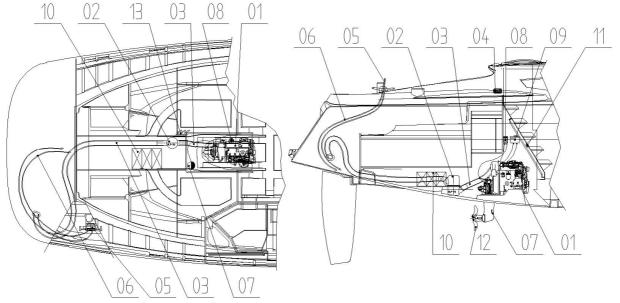


Figure 8

- 1. Engine D2-55
- 2. Waterlock
- 3. Exhaust hose
- 4. Ventilation
- 5. Engine lever

- 6. Control cables
- 7. Water intake
- 8. Water filter
- 9. Expansion tank
- 10. Batteries

- 11. Extinguisher hole
- 12. Propeller
- 13. Main switch

WARNING: Do not obstruct fuel lines (possible damage).

Do not put flammable material in contact with hot engine parts.

6.2.3. FUEL SYSTEM



The fuel required for engine operation is stored in a fuel tank. The fuel tank has a capacity of 230 liters. The fuel tank is stowed under the galley floor (see Fig. 9). Fuel tank is accessed from the saloon by lifting the floor panels.

DANGER: When filling the tank, turn off the engine and do not smoke.

Filling the fuel tank:

- Fill the fuel tank with diesel via the deck filler. The position of the deck filler is shown in Fig.9
- The fuel filler is marked "DIESEL". Unscrew the plug using a winch handle.
- Before filling the tank, close the portlights in vicinity of the fuel filler.
- Fill the fuel tank slowly in order to avoid spilling fuel on the deck.
- In case of spilling fuel on the deck, clean it immediately using a detergent and a large amount of fresh water.
- Keep the fuel tank full because a low fuel level can cause air penetration and improper engine operation and stoppage.
- Close the fuel filler carefully and screw it tight.

CAUTION: The fuel tank is equipped with valves for conduits. When opening or closing the valves, lift the locking device.

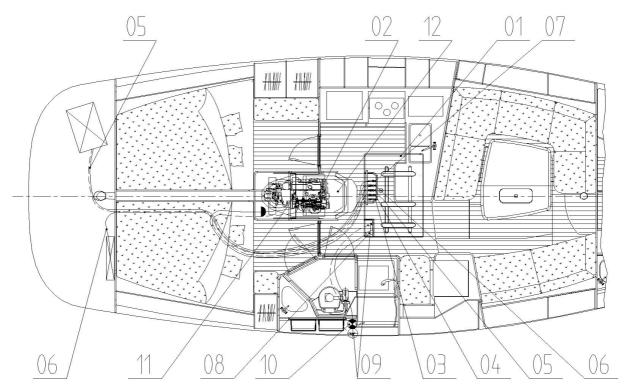


Figure 9

- 1. Fuel tank 270l
- 2. Engine D2-55
- 3. Engine conduit
- 4. Engine overflow

- 5. Generator conduit
- 6. Generator overflow
- 7. Heating conduit
- 8. Tank influx

9. Ventilation

10. Deck filler

11. Fuel filter

12. Local drainage

7. SYSTEMS AND CIRCUITS

7.1. POSITION OF SEACOCKS AND THROUGH-HULL FITTINGS

CAUTION: Keep the seacocks closed when not in operation to avoid the possibility of water penetration or leakage.

When sailing, the sacocks must be kept closed.

When sailing close the water tank connection valve.

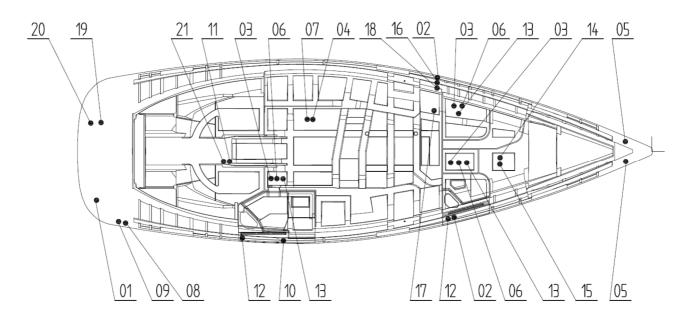


Figure 10

- 1. Engine exhaust outlet
- 2. Water tank ventilation
- 3. Toilet waste water outlet / head
- 4. Toilet waste water outlet / holding tank
- 5. Anchor locker draining
- 6. Head sink waste water outlet
- 7. Galley sink waste water outlet
- 8. Electrical bilge pump outlet
- 9. Manual bilge pump outlet
- 10. Fuel tank ventilation

- 11. Engine cooling water inlet
- 12. Shower draining outlet
- 13. Toilet seawater inlet
- 14. Depth sounder
- 15. Speedometer
- 16. Holding tank vent (option)
- 17. Air-conditioner inlet (option)
- 18. Air-conditioner outlet (option)
- 19. Cockpit sink drainage (option)
- 20. Generator exhaust outlet (option)
- 21. Generator cooling water inlet

OPERATION:

The seacock is **OPEN** when the lever is in line with the pipe.

The seacock is **CLOSED** when the lever is at right angle (90 degrees).



CAUTION:	Keep seacocks, cockpit drains, bungs and other opening/closing devices
	in the hull closed or open, as appropriate, to minimize the risk of
	flooding.

7.2. WATER SYSTEMS

7.2.1. FRESH WATER SYSTEM

TANKS

The sailing yacht is equipped with fresh water tanks (see Fig.11). They are filled via fresh water fillers (see Fig.11) marked "WATER". Unscrew the plug using a winch handle. A fresh water level indicator is located on the electrical control panel. The tanks are connected, so that the water level is equal in all tanks. At the top of the tanks, there is an opening for inspection and cleaning.

CAUTION:	After filling the tanks, close the fillers carefully and screw the tight to
	avoid the risk of seawater entering the fresh water tanks.
	To avoid the risk of contaminating one liquid with the other one, never
	fill fresh water and fuel at the same time.

CONSUMERS

An electrical fresh water pump (see Fig.11) located inside the galley is used to pump fresh water to the consumers. The fresh water pump is automatically shut off by a pressure valve when pressure reaches 1.5 bar.

CAUTION:	Take care not to operate the electric pump when the fresh water tanks
	are empty.
	Always open the sink and waste water seacocks when using fresh water
	from the tanks.
	When sailing close the water tank connection valve.

PASSION FOR YACHTING

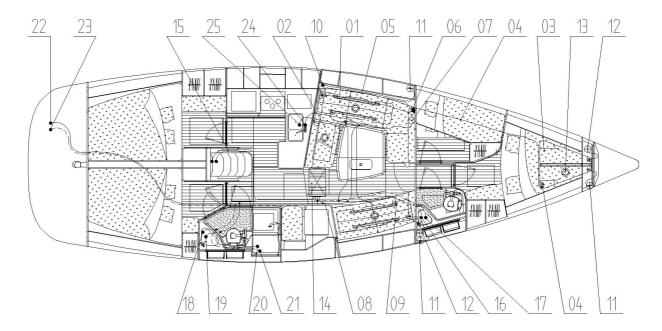


Figure 11

- 1. Water tank port & stb 183 |
- 2. Water tank saloon 150 l
- 3. Water tank bow 272 I (option)
- 4. Connection
- 5. Connection
- 6. Y valve
- 7. Electric fresh water pump
- 8. Cold water system
- 9. Fresh water tank connection
- 10. Tank ventilation
- 11. Through-hull tank vent
- 12. Fresh water deck filler
- 13. Fresh water tank inspection

- 14. Water heater
- 15. Engine to heater exchange
- 16. Forward toilet tap (cold)
- 17. Forward toilet tap (hot)
- 18. Aft toilet tap (cold)
- 19. Aft toilet tap (hot)
- 20. Shower tap (cold)
- 21. Shower tap (hot)
- 22. Cockpit shower tap (cold)
- 23. Cockpit shower tap (hot)
- 24. Galley tap (cold)
- 25. Galley tap (hot)

7.2.2. HOT WATER SYSTEM

A separate hot water system leads hot water from the water heater (see Fig. 11) to the users. The hot water system is filled with fresh water from the fresh water system. When the empty hot water system is being filled, open the hot water seacocks at the taps to let air out of the system.

For further details see the instructions supplied by the manufacturer and included in the Owner's Manual. Before using the hot water system, you should familiarize yourself with those instructions.

The warranty will be valid only provided the maintenance instructions are strictly observed. For details see the enclosed instructions supplied by the engine manufacturer.

Fresh water is heated in two ways:



- With the coolant water from the engine when the engine is in operation. The
 coolant water runs through the water heater where it is used to heat the fresh
 water filled from the fresh water system.
- With an electrical spiral that can be turned on when the boat is connected to a 230V supply.

CAUTION: Do not operate the water heater if the fresh water system is empty.

Do not turn the water heater on if the fresh water system is empty.

7.3. SEA AND WASTE WATER SYSTEM

Sea water is used for flushing the toilets and as extra water for the sink (optional). The toilets are flushed with a manual pump that is built into the toilet. The sea water for the sink is pumped via foot pump. The waste water from the toilets and the wash basins in the toilets and the sink is emptied via outlet seacocks.

CAUTION:

NEVER use the waste water pump with the outlet seacock closed.

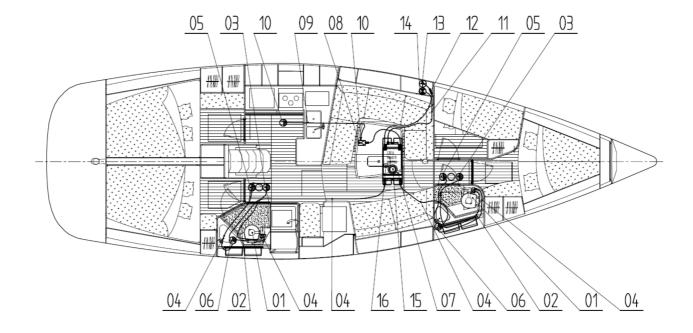
NEVER use any other but thin absorbent toilet paper and never too much. Any other kind may damage the pump.

Follow carefully the instructions for use and precautions marked on the pump.

If the pump breaks down, it will have to be taken apart and cleaned.

The mechanism is maintained by rinsing the whole system with fresh water. This is done by operating the pump.

NOTE: Observe local regulations on discharge!!!





PASSION FOR YACHTING

Figure 12

- 1. Toilet with manual pump
- 2. Toilet sea inlet
- 3. Toilet sea inlet seacock
- 4. Toilet waste outlet hose
- 5. Toilet waste outlet seacock
- 6. Waste water Y valve
- 7. Waste water tank 130 l
- 8. Macerator waste pump
- 9. Waste outlet from macerator

- 10. Waste from mecerator outlet seacock
- 11. Waste tank ventilation hose
- 12. Waste tank ventilation odour filter
- 13. Waste tank ventilation
- 14. Waste tank dockside evacuation
- 15. Waste tank inspection opening
- 16. Level indicator



7.4. BILGE WATER SYSTEM

The bilge strainer is located under the saloon floor. Lifting the boards in front of the companionway will allow you access to the bilge pump via a bilge strainer.

To check the bilge pump operation press the bilge switch on the electrical panel on "manual" position. For checking in automatic operation turn switch on "automatic" and lift the bilge float by hand. You will hear the pump performance in the case of the present of water in the bilge check the outflow.

CAUTION:	Check the bilge pump for bilge water before leaving the dock, during						
	sailing and when leaving the boat for a longer period.						
	Switch on the bilge water pump switches on the control panel and check						
	the operation of the bilge pump.						
	Follow carefully the instructions for use and precautions marked on the						
	pump.						

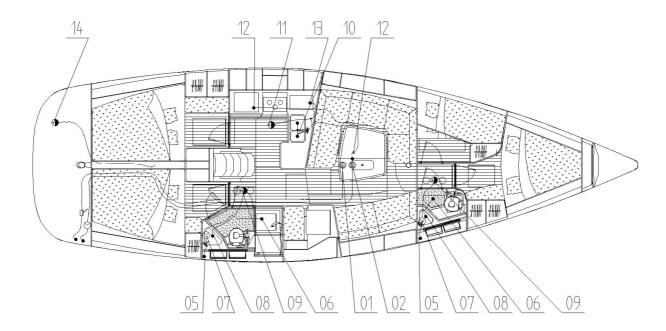


Figure 13

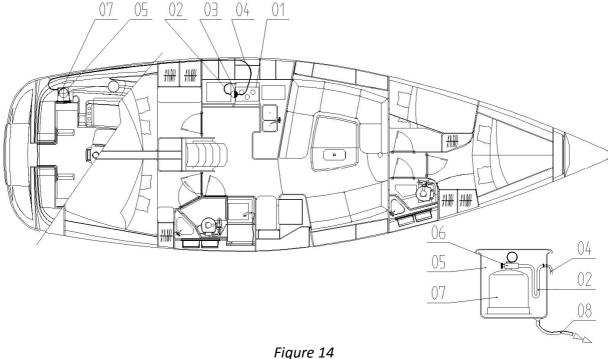
- 1. Bilge strainer
- 2. Bilge strainer with float switch
- 3. Manual bilge pump 60 l / minute
- 4. Electric bilge pump 48 l / minute
- 5. Bilge water outlet
- 6. Shower bilge strainer
- 7. Shower drain pump

- 8. Toilet sink outlet
- 9. Toilet sink outlet seacock
- 10. Galley sink outlet
- 11. Galley sink outlet seacock
- 12. Refrigerator drainage
- 13. Dish volume drainage
- 14. Cockpit table outlet seacock



7.5. GAS SYSTEM

The boat is equipped with a gas cooker. A copper tube leads from the gas bottle to the cooker. A certified rubber hose is used to connect the cooker and the gas bottle to the copper tube. The screw valve on the gas bottle is connected to a safety non-return valve. There is an extra gas valve installed in the galley, marked with a label (see Fig. 1). The gas bottle is stowed in the stowage compartment under the starboard helmsman's seat in the cockpit (see Fig. 14).



- rigure .
- 1. Gas cooker
- 2. Flexible hose
- 3. Gas valve
- 4. Copper tube

- 5. Gas bottle compartment
- 6. Safety screw valve with manometer
- 7. Gas bottle
- 8. Overboard drainage

Close fuel supply valves and cylinder valve when appliances are not in use. Close valves immediately in an emergency. Be sure appliance valves are closed before opening cylinder valve.

Close gas supply valves and cylinder valve when appliances are not in use. Close valves immediately in an emergency.

Test the LPG system before each use;

- With appliance valve closed, open the cylinder valve
- Close cylinder valve
- Allow indicated gauge pressure to stabilize
- Observe pressure on gauge for 3 min
- If pressure remains constant, no leak present.



CAUTION:	If pressure drops, a leak exists. Do not use LPG system until leak is
	repaired.

Test the LPG system regularly; check all connections for leakage by manual look-testing or by testing with soapy water or detergent solution (with appliance burner valve closed and cylinder and system valves open). If leakage is present, close cylinder valve and have the system repaired before further use. System repairs should be made by a competent person.

CAUTION:	DO NOT use solutions containing ammonia.				
WARNING:	NEVER USE FLAME TO CHECK FOR LEAKS!				

Fuel burning appliances consume cabin oxygen and release products of combustion into the craft. Ventilation is required when appliances in use. Never obstruct ventilation openings.

DANGER:	Avoid asphyxiation. Provide ventilation when the stove is in use.
	Do not use for space heating.
	Do not smoke or use open flame when replacing LPG bottles.
	Remove the stove cover when rear burner is in use.

Gas cylinder must be stored only in specified locker. Do not use LPG cylinder housing or lockers for storage of any other equipment.

Never leave craft unattended when LPG consuming appliances are in use.

Hoses in the LPG system must be inspected regularly, at least annually and replaced if any deterioration is found.

Keep valves on empty cylinders closed and disconnected. Keep protective covers, caps or plugs in place. Store reserve or empty cylinders on open decks or in gas-tight lockers, which are vented overboard and intended for that purpose.

The ambient operating temperature range of the LPG system is -40 to +40°C for Propane - Butane LPG.

Avoid contact of materials with naked flame and other hot area.

DANGER:	In case you smell gas or the flame goes out, turn all the valves off and
	create a draught to allow the gas to escape. Find the origin of the
	problem.

WHEN LEAVING YOUR BOAT OR WHEN THE SYSTEM IS NOT IN USE, DO NOT FORGET TO CLOSE THE SCREW VALVE ON THE GAS BOTTLE AND THE SAFETY VALVE IN THE GALLEY.



Changing the gas bottle:

- 1. Close the gas valve under the cooker.
- 2. Close the screw valve and the safety valve on the gas bottle.
- 3. Put the gas bottle into the compartment under the helmsman's seat.
- 4. Open the screw valve on the gas bottle.
- 5. Open the gas valve to the left of the cooker and turn the cooker on.

7.6. ELECTRICAL SYSTEMS

7.6.1. 12V SYSTEM

The boat is equipped with 12 V AGM (gel) batteries. The number of batteries depends on the equipment installed (standard 2). The batteries are charged via an alternator driven by the boat's engine. They can also be charged via a battery charger when the boat is connected to an external 230 V supply.

CAUTION:	In case of disassembly, first interrupt the minus cable. If Webasto heating is installed, please follow the manufacturer's Owner's manual.		
CAUTION:	It is recommended that any faulty original battery be replaces with a similar GEL battery.		

In case you fitted an ACID battery, is it obligatory to put it in an acid proof box to prevent eventual acid spillage.

All electrical consumers are connected via control panel. Each consumer is equipped with an

automatic circuit breaker, a signal light and a switch to turn it ON/OFF. There are three main switches, one for the engine system, one for the anchor windlass and one for the other consumers. The main switches are located in the aft port cabin.

On the electrical control panel, there are three TEST buttons. When pressed, they indicate the operating voltage of the batteries, the fresh water level and the fuel level.

WARNING:	Never work on the electrical installations without disconnecting the						
	power supply.						
	The batteries must be kept carefully fastened.						
	Do not store conducting objects near the batteries (metal tools).						
	Never modify an electrical installation.						
	When leaving the boat, switch off all main switches.						



CONTROL PANEL 12V:

RESERVE YELLOW 4mm

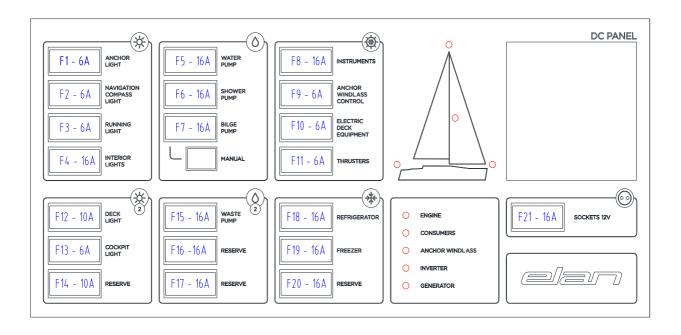




Figure 15

18.



7.6.2. 230V SYSTEM

The boat is optionally equipped with a 230 V electrical circuit. The socket is located in the cockpit. In addition to the battery charger, the circuit also comprises sockets for 230 V consumers.

Control panel for 230 V is located inside the locker at the chart table. When the boat is connected to an external 230 V supply then green light is on. When water heater is in function then also red light is on.

WARNING:

Never work on electrical installation without disconnecting the power supply. An electrical shock can cause fire.

Before connecting the cable on the shore, connect it to the boat first.

Disconnect the cable after use.

First switch off the main switch in the boat, then disconnect the cable on the shore and last, disconnect it on the boat.

Do not soak the catches of the cable in water.

Do not modify any terminals of the electrical cable.

Never modify an electrical installation.

CONTROL PANEL 230V:

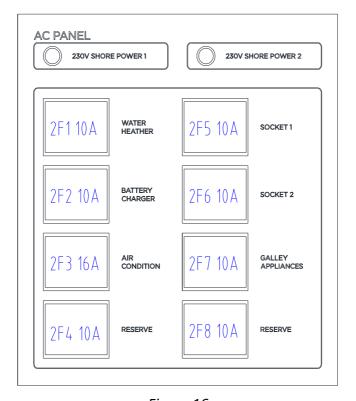


Figure 16



7.6.3. PHILIPPI INSTRUMENT SETUP AND SETTINGS

Display on control panel:



Technical data TCM

Connection voltage8-30 VInstrument dimensions105 x 105 x 40 mmCut-pout to install instrument90 x 90 mm

Type:	TCM 1	TCM 2	: 1	CM 4	TCM 4p
Number of tanks	3	3	1-4	1-4	
Pouring sensor DFS	0	1	0	1	
Tank sensors TGT/TGW/U	TV 3	2	1-4	1-3	
Measuring voltage	2 batteries	2 batterie	s no	no	
Consumption	2 mA	9 mA	2 mA	9 mA	

PHILIPPI TCM 1/2/3/3p

General settings:

Key functions



Choice of row for entry



Negative change in value



Positive change in value



Saving data and return to state of tank

Sprache
Anzeige I/%
Anzahl tanks
04

Possible number of displayed tanks: 1-4

Show: 0 = show state in liters (I)

1 = show state in percentage (%)

Language: Language setting is possible in menu Contrast: Possibility to set monitor brightness

Tank settings:

In the settings, it is possible to define size in liters, type of tank and compensational value for each individual tank (see table).



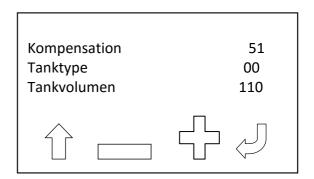
Key functions:

Arrow – choice of data for entry

Plus – positive change in value

Minus – negative change in value

Return – saves data and returns to show state of tank



Settings:

Tank size (1-4) tanks 1....4 4000l step is 5l

Tank type (1-4) for each tank there is a choice of five settings (see table)

Tank type					Measuring	Comments	
Water	Fuel	Fecal	Waste	Gas	instrument	Measuring range	comments
0	1	2	3	4	Philippi TRG 6 stages		
5	6	7	8	9	Philippi TGT / TGW 5 – 180 ohm		Manual
10	11	12	13	14	4 – 20 mA		
15	16	17	18	19	0 – 10 V		
20	21	22	23	24	240 – 33 ohm		
25	26	27	28	29	300 – 10 ohm		
30	31	32	33	34	90 – 0 ohm		
35	36	37	38	39	0 – 90 ohm		Optional
40	41	42	43	44	Five inches mater 4 stages		

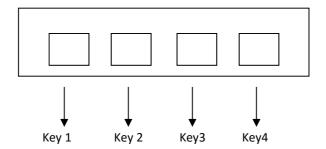
WARNING: Change settings of the tank type only for defined equipment (for example 0-4, 5-9,...).

Some equipment requires manual changes, which can be carried out only by the manufacturer of equipment.

If the equipment and settings do not correspond, than the measured data could be wrong.

Operating the program:

- When any key is touched, the illumination of the monitor is turned on for 30s.
- Via connection B on the back, permanent illumination of monitor can be turned on.





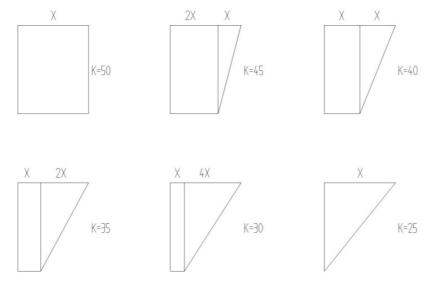
Key 1	Quick touch of the key Long touch of the key (cca. 5s)	Tank 1 settings
Key 2	Quick touch of the key	Tank 2 settings (if there are more tanks)
Key 3	Quick touch of the key	Tank 3 settings (if there are more tanks)
Key 4	Quick touch of the key Long touch of the key (cca. 5s)	Tank 4 settings (if there are more tanks) General settings: tank settings

Too-low voltage alarm:

If the value of the battery is less than 10,8V for 12V voltage or 21,6V for 24V voltage or if it is greater than the value 15V for 12V voltage i.e. 30V for 24V voltage, that is shown by a blinking battery symbol (sign).

Tank compensation:

A special setting – correction is required for irregularly-shaped tanks. With the help of compensation values, the representation can be adapted so that it is as realistic as possible. For data entry, the tank when it is half full (that is half the tank), is required. Examples:



If the size i.e. perpendicularity is very much changed, it can be attained via the formula. The formula to calculate the compensation value is the contents of the tank (when it is half full) divided by the entire content and multiplied by 100.

$$correction K = \frac{Value when half full}{Entire value of tank} \times 100$$

Example:

Entire volume of the tank is 150 liters, with total height of the tank of 50cm. When half full (height of the content in tank is 25cm) the volume of the tank is 65 liters.

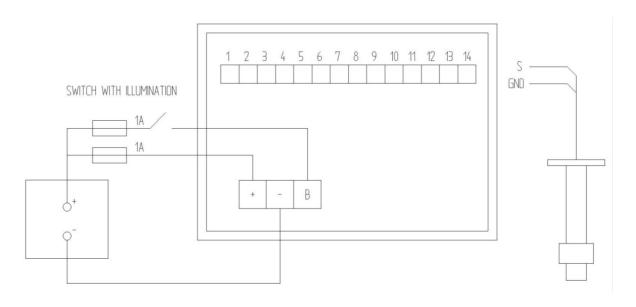
If we insert these values into the formula, the following compensation value is calculated:

K = 65L/150L*100=43. This value is entered into the settings.



Instrument connection:

The monitor screen connection is shown in the scheme below, the thickness of the conductor is 1,5mm and it is connected directly to the battery.



View from the back:

Connection of sensors, measuring instruments in the table below:

CLIP	TCM 1	TCM 2	TCM 3	TCM 4
01	+ starter battery	+ starter battery		
02	-	-		
03	+ service battery	+ service battery		
04	-	-		
05	Tank 3 (S)	Tank 3 (S)	Tank 4 (S)	Tank 4 (S)
06	Tank 3 (GND)	Tank 3 (GND)	Tank 4 (GND)	Tank 4 (GND)
07	Tank 2 (S)	Tank 2 (S)	Tank 3 (S)	Tank 3 (S)
08	Tank 2 (GND)	Tank 2 (GND)	Tank 3 (GND)	Tank 3 (GND)
09	Tank 1 (S)	DFS signal	Tank 2 (S)	Tank 2 (S)
10	-	DFS +	-	-
11	Tank 1 (GND)	DFS -	Tank 2 (GND)	Tank 2 (GND)
12			Tank 1 (S)	DFS signal
13			-	DFS +
14			Tank 1 (GND)	DFS -

COMPENSATION VALUES FOR IMPRESSION 145:

IMPRESSION 45	Water tanks	Fuel tank	Waste water tank
Volume (liters)	516 & 272 litres	270 litres	100 litres
Туре	05	06	22
Compensation value	17	36	44



7.7. RUDDER AND STEERING SYSTEM

The boat is fitted with a rudder consisting of a long stainless steel shaft passing through the deck and hull and a GRP rudder blade. The shaft goes almost to the end of the rudder blade. The rudder can be operated by either a tiller or a wheel.

WARNING:	In case of a defect of the steering mechanism, use a spare tiller, available on the boat (in the cockpit locker) to get the boat to the nearest marina or service station.
	Put the tiller on the shaft through the cover over the top bearing. The cover is located between helmsman's seats in the cockpit floor.
	In case of a defect of the mechanism, first remove the cables (see Fig.17).
	Any contact of the rudder with the ground can cause the blade to break
	or split or the shaft to bend. It requires immediate checking and consultation with an expert.
	Do not let go the steering wheel when you navigate backwards. Self-
	turning of the rudder can damage the steering mechanism.
	Recommended speed should not exceed 2 knots.

CAUTION: It is recommended to disassemble the steering mechanism every two years to lubricate it and thoroughly check the rudder blade.

Clean the bearings and when reassembling, lubricate them with a lubricant resistant to sea water.

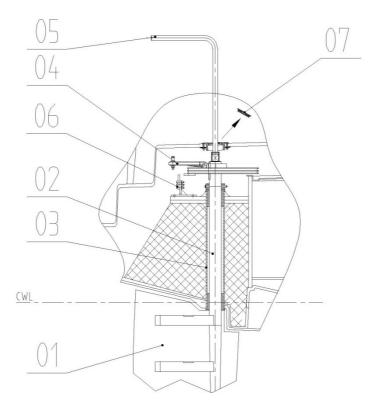


Figure 17

- 1. Rudder blade
- 2. Rudder stock
- 3. Guiding tube
- 4. Quadrant

- 5. Emergency tiller
- 6. Quadrant stopper
- 7. Cover

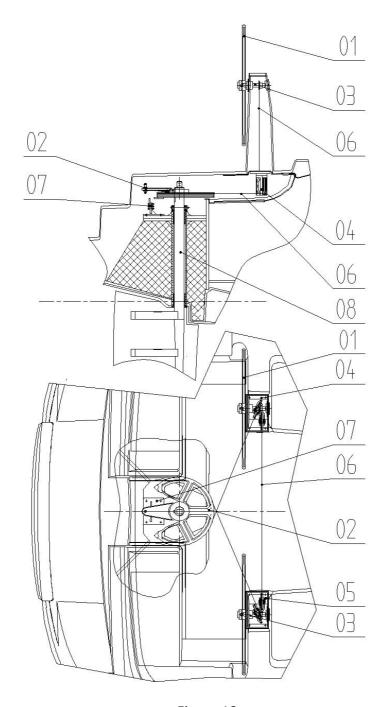


Figure 18

- 1. Steering wheel
- 2. Quadrant
- 3. Steering drum
- 4. Custom idler

- 5. Custom idler
- 6. Chain & wire set
- 7. Stopper
- 8. Rudder



8. GARBAGE DISCHARGE

Annex V of the MARPOL Treaty is an International Convention providing for a cleaner, safer marine environment.

IT IS THEREFORE ILLEGAL FOR ANY VESSEL TO DUMP PLASTIC GARBAGE INCLUDING SYNTHETIC ROPEC, FISHING NETS AND PLASTIC GARBAGE BAGS ANYWHERE IN THE OCEANS OR NAVIGABLE WATERS.

Violations of these requirements may result in civil penalties being imposed upon offenders in the form of fines and/or legislation.

Garbage must be disposed of as described in the ship's Garbage Management Plan and details of all garbage disposals must be kept in the garbage record book.

WARNING: <u>WITHIN 3 NAUTICAL MILES OF NEAREST LAND, ALL INLAND WATERS &</u> FROM OR WITHIN 500m OF FIXED OR FLOATING PLATFORMS:

You cannot throw anything overboard.

WITHIN 3-12 NAUTICAL MILES OFFSHORE:

You cannot throw overboard paper, crockery, rags, metal, glass, food, plastic, dunnage and lining and packing materials that float.

You can through overboard paper, crockery, rags, metal, glass and food, provided it is ground to less than 25mm.

WITHIN 12-25 NAUTICAL MILES OFFSHORE:

You cannot throw overboard plastic, dunnage, lining and packing material that float.

You can throw overboard paper, crockery, rags, metal, glass and food etc.

OUSIDE 25 NAUTICAL MILES OFFSHORE:

You cannot throw overboard plastic.

NOTE:

In each case, plastic includes, but is not limited to synthetic rope, nites & plastic garbage bags.

All garbage discharges must be recorded in the garbage record book.



9. MAINTENANCE

9.1. HAULAGE

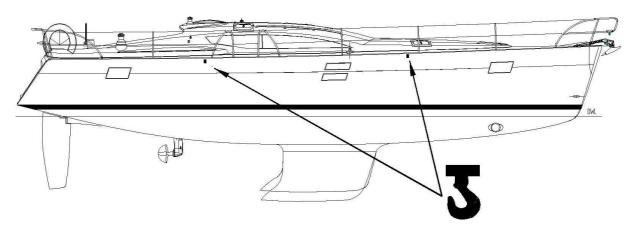


Figure 19

CAUTION:	Look for labels on the boat to place the lifting stripes (see Fig.19).
	Make sure the straps do not damage the propeller or sail-drive.

DANGER:	It is not allowed to stay on board or stand under the boat when the
	boat is being hauled out.
	Make sure that the lifting straps meet all the safety requirements and
	that they are not damaged.

9.2. UNDERWATER STRUCTURE

9.2.1. HULL

An antifouling protects the underwater structure against fouling by marine growths that run down the performance and sailing ability of the boat. It is applied on the hull section that is immersed in water and up to about 100 to 150 mm above the waterline or up to the top stripe. It needs to be serviced at least once a year.

For a new boat it is very important to observe the following steps:

Use a 95% proof alcohol to remove all traces of the mould release agents and then wipe with absorbent paper or cloth.

To prepare the hull for the antifouling, gently sand it with sandpaper (400 grade).

Rinse thoroughly with cold fresh water without applying pressure or detergent and allow it to drv.

Apply the antifouling with a spray gun or a roller in accordance with the antifouling manufacturer's instructions.



For maintenance of the hull follow the next steps:

- Remove all algae and shells using a brush and fresh water.
- When cleaning with a high pressure hose and cold water, do not bring the hose any closer than 0,5 m.
- Allow the hull to dry.
- Apply the antifouling with a spray gun or roller in accordance with the antifouling manufacturer's instructions.

CAUTION:	When applying the antifouling, do not apply it on the instrument probes and terminal ends.
	Some antifouling paints are compatible which is why particular care is required. When choosing another antifouling, consult a professional and
	keep records of the antifouling paints used.
	Follow the specifications and instructions laid down by the antifouling
	manufacturer.

WARNING: When cleaning the underwater structure:

- **NEVER** use any solvent other than alcohol.
- **NEVER** use hot water under pressure.
- **NEVER** use cleaning agents under pressure.
- NEVER use a scraper.

9.2.2. PROTECTION OF TERMINALS

The zinc terminals of the underwater metal components (cast iron keel, propeller shaft, and propeller) have to be replaced as soon as the terminals corrode up to half their length in order to ensure an adequate protection of the terminal ends.

WARNING:	Improper positioning or inadequate protection of terminal ends can
	cause irreparable damage to the metal parts.

9.3. HULL AND DECK

9.3.1. CLEANING

We recommend that you wash the exterior fiberglass surfaces of your boat several times each season using a mild detergent and large amounts of fresh water in order to remove the salt and dirt accumulated during use and as a result of air pollution.

After the boat has dried, use a good quality wax for protection against UV rays. We suggest that you should use a wax that does not contain silicone.

CAUTION:	DO NOT use aggressive (alkaline) cleaning agents for cleaning because
	they may cause changes in the gelcoat.



9.3.2. STAINS, SCRATCHES AND ABRASION

Use 95% proof alcohol to remove the stains, which cannot be removed with a detergent and fresh water. If the surfaces are not cleaned regularly, the top gelcoat layers can change color. Such stains can only be removed using a medium grade-rubbing compound. If this is ineffective, rub the area lightly with wet 800 to 1200-grade paper (used with water) until the mark disappears. A cleaning agent with fine abrasives can also be used to remove stains and minor scratches. After the stain has been removed, apply a wax polish.

WARNING:	Rubbing with abrasive compound and materials removes the gelcoat. As
	this is only thin layer, great care should be taken.
	DO NOT use organic solvents other than alcohol because they can cause
	in permanent damage to the gelcoat and discoloration.

Gelcoat that is used as the exterior layer on your boat is very hard and resistant to shocks and scratching. However, it is practically impossible to avoid scratches when the boat is used. Minor scratches can be removed by sanding and polishing like stains. You will probably not be able to remove them completely but they will be less visible. Any scratches reaching to the fiberglass layer need to be repaired by applying gelcoat or another putty. If a scratch goes deep into the laminate or if it is a major scratch, we recommend you to have it repaired by a professional.

Any customer must be aware, if ordering a blue hull, that there may be white pixels visible in the blue hull. When sanding or polishing the hull the micro porosity of the laminate may be exposed. After final production, ELAN Yachts are sanded and polished, therefore extreme care must be exercised should further polishing be required.

DANGER:	In case of a crack or possible delamination, immediately consult an
	expert on laminates or contact the boat builder or his official
	representative.

9.4. MAST, SAILS AND RIGGING

The standing rigging on your sailing yacht should be inspected regularly to ensure safe and trouble-free sailing. New rigging will often form a thin layer of rust, especially at the terminal ends. This is caused by impurities surfacing when the wire is cold-worked during manufacture. The oxidation should stop after a certain period of time, and when it does, remove the stain with a non-chlorinated cleaner or a stainless steel polish. Rinse the turnbuckles and grease them lightly each season. Inspect the mast parts as well. Make sure that the furling system rotates easily. Wash away the salt, and then lubricate the bearings.

The sails need constant attention as the slightest wear in the stitching or at reinforced parts can quickly lead to their deterioration. Keep a small sail-maker's kit at hand. Bigger repairs should be made by a professional sail-maker.



Sails dislike salt water and sunshine, so whenever you have the possibility, rinse the sails with plenty of fresh water and dry them completely before folding them.

To protect the sails from UV rays, always cover the mainsail folded on the boom with the mainsail cover. Remember to relieve outhaul tension before you start folding the mainsail. Genoa leech and foot already have sewn-on protective stripes that give a complete UV protection to a furled sail. When leaving the boat for a longer period or after the season, always remove, fold and store the sails in the sail sacks.

WARNING: DO NOT ever let the sails flatter in the wind while drying as heavy damage to the stitching and sailcloth may result.

9.5. DECK EQUIPMENT

9.5.1. LIFELINES, PULPITS AND STANCHIONS

Lifelines and other rigging should be checked periodically. The terminal ends should be engaged properly in the barrels of the turnbuckles and the lock nuts tight. As the lines stretch, the slack should be taken up.

Stainless steel hardware can now and then show signs of rust that should be removed using a non-chlorinated rust remover or a stainless steel polish. Rinse the equipment with fresh water and grease turnbuckles every year.

9.5.2. WINCHES AND BLOCKS

The winches should be cleaned and inspected before you go sailing. Check that the holding bolts are tight. Blocks require little maintenance, except for periodic washing in fresh water and a light oiling with a silicone lubricant.

9.5.3. ANCHOR WINDLASS

Rinse the anchor locker and windlass with fresh water when you have the possibility. Clean and grease the rotating parts with the water resistant grease at least once a season. The internal parts of the windlass do not require maintenance for at least three seasons.

9.5.4. TEAK

A teak deck is exposed to sunlight and heat and salt water. If exposed to UV rays, it begins to put on a grey appearance and loose its original color. Scrub the teak deck, always across the grain of the wood with fresh water and a mild detergent several times a year and let it dry out. Then apply teak oil. Some teak treatments are not compatible with original. We recommend SIKA Marine Teak Deck Maintenance System according to recommendations.



WARNING:	The following cleaning practices are likely to damage joint sealants and therefore not acceptable:	
	- Heavy mechanical scrubbing,	
	- High pressure water blasting,	
	- Hot liquid cleaning at temperature >50°C,	
	- Aggressive cleaners, brighteners, teak maintenance systems and	

 Aggressive cleaners, brighteners, teak maintenance systems and other chemical cleaning agents such as ammonia, hypochlorite, alcohol, acetone or gasoline,

Long term dwell of the cleaning agent on the sealant (typically > 3 to 5 hours).

9.5.5. PLEXIGLASS, PORTLIGHTS AND HATCHES

Wash your acrylic hatches and other acrylic components on your boat with a mild soap and plenty of warm water. Use a clean, soft cloth, applying only light pressure. Apply wax or non-acidic oil to such frames after cleaning.

WARNING:	To avoid cracking, never use any type of solvent when cleaning acrylic
	glass.
	DO NOT subject acrylic material to high temperature.
	DO NOT use cleaning agents like acetone, gasoline etc.

9.6. INTERIOR

9.6.1. INTERIOR WOOD SURFACES

Clean the varnished wood surfaces with fresh water and a clean cloth. Do not use organic solvents or expose surfaces to high temperatures to prevent permanent damage to the varnish. Please keep in mind that wood is a natural product, therefore minor differences in color can occur.

WARNING:	Worn wood parts can be painted with good quality polyurethane varnish.
	The varnish used must be compatible with the original one. Before
	applying the varnish, prepare the surface in accordance with the manufacturer's recommendations.

9.6.2. CUSHIONS AND CURTAINS

Use an upholstery shampoo of the foam type. When you leave the boat for a longer period of time, lift the cushions, allowing them to dry completely in order to prevent the growth of mildew underneath.



9.6.3. REFRIGERATOR

Clean your refrigerator before each sail and when leaving the boat for a longer period. Remove all the food and clean the fiberglass interior surfaces with a sponge and an appropriate cleaning agent. Leave the refrigerator cover open when you leave the boat to let the interior dry completely.

9.6.4. **COOKER**

Because only a clean cooker is safe, after any use clean the cooker thoroughly including the burners.

9.6.5. SINK

Stainless steel sinks may be cleaned with a non-abrasive cleaner and sponge.

9.6.6. BILGE STRAINERS AND PUMPS

After cleaning the boat's interior, proceed to inspect the bilge pump strainer and bilge, removing the dirt and drying it to prevent odor and mildew.

WARNING:	Dirt, hair etc. should not be directly washed into the bilge during any
	cleaning process because they may plug the bilge pump and prevent it
	from regular functioning.

9.6.7. FUEL AND WATER TANKS

Inspect your tanks for any dirt regularly. Pay particular attention to any dirt accumulating at the bottom. The best way to clean the tanks is with a vacuum cleaner.

WARNING:	Inspect the fuel and water tanks only when you are sure that they are
	empty. Never unscrew the inspection hole when the tank is not empty.

10. WINTERISATION

It is recommended that all yachts should be lifted from water annually to allow the hull to dry out. The GRP that the hull is made of absorbs moisture when immersed in water, which can result in osmosis.



10.1. BLOCKING THE HULL

A sailing yacht is properly supported when the weight of the hull is resting on the keel. The purpose of cradle bulkhead is just to keep the boat balanced in an upright position. Before hauling the boat out, check that the crane straps are positioned on the signed marks on the hull (see Fig.19).

10.2. **COOKER**

Clean the cooker thoroughly, including the burners. Burn off excess gas in the feed line by closing the valve on the gas bottle with the gas burner lit. When the flame is extinguished, the gas in the feed line is burned. Be sure to turn all the valves on the appliance to the OFF position. Make sure that the gas locker is clear.

10.3. ELECTRICAL SYSTEM

Remove all the batteries from the boat and clean the poles. Store the batteries in a warm and dry location. The batteries should be completely charged before storing. The rest of the electrical system requires little maintenance. Extremely adverse weather conditions may cause corrosion. In that case we recommend you to clean off any corrosion and apply an anti-corrosive agent.

10.4. WATER SYSTEM

Pump tanks as dry as possible, than add a non-toxic water system winterized. Pump this solution through the entire fresh-and waste-water systems.

WARNING: Leave all the seacocks open.

DO NOT use antifreeze or other poisonous substances.

10.5. SEACOCKS

Clean them carefully from inside and outside of the boat and put some water resistant grease on all the moving parts.

10.6. FUEL TANK

Fill the fuel tank completely to prevent water condensation and corrosion.



10.7. ENGINE

Thoroughly clean oil and fuel from the engine compartment. Winterization should be done in accordance with the engine manufacturer's recommendations. Remember to disconnect the cooling water intake to make sure no water remains in the system. Inspect all the electrical connections and spray them with an anti-corrosion spray.

10.8. SAILS

Thoroughly wash all the sails, inspecting them at the same time. Fold the completely dried sails and store them in a dry and dark place. If necessary, use a mild soap to remove the stains. If you find any damage, bring the sail to a sail-maker for a detailed inspection and repair.

10.9. COVERING

It is much better to store a sailing yacht under cover than to leave it exposed to the weather conditions. The teak and gelcoat will fare far better during the winter and the boat will not be exposed to the pressure of the freezing water, a common cause of gelcoat stress cracks.

10.10. CUSHIONS

Remove the cushions from the boat for winterization, let them dry out and store them in a dry place.

10.11. INTERIOR

Make sure that the interior is well ventilated. Open all the lockers, covers and doors to allow for adequate air circulation.



11. PRODUCT END-OF-LIFE DISPOSAL

Prior the boat disposal (after end-of-life cycle) the owner needs to identify all legal requirements that are applicable to this environment aspect. Since our boats are generally sold worldwide, this may include:

- National and international legal requirements;
- State / provincial / department legal requirements;
- Local government legal requirements.

Your sailing boat is a highly complex product, with many different sub-systems and installed sub-products, therefore we suggest contacting applicable authorities for further information.

Additional special care needs to be taken for more aggressive items, such as batteries, fuels and cooling agents, engine fluids etc., which should be disposed according to the suppliers instructions.

In some areas boat disposal companies are also available, which will help you to dispose a product in a right and environment friendly way.



12. INSTRUCTIONS FOR USE OF INSTALLED EQUIPMENT

- 1. Refrigerator
- 2. Water heater
- 3. Instruments
- 4. Engine
- 5. Etc.

	ELEMENT	MANUFACTURER	TYPE
1			
2			
3			
4			
5			
6			
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12			



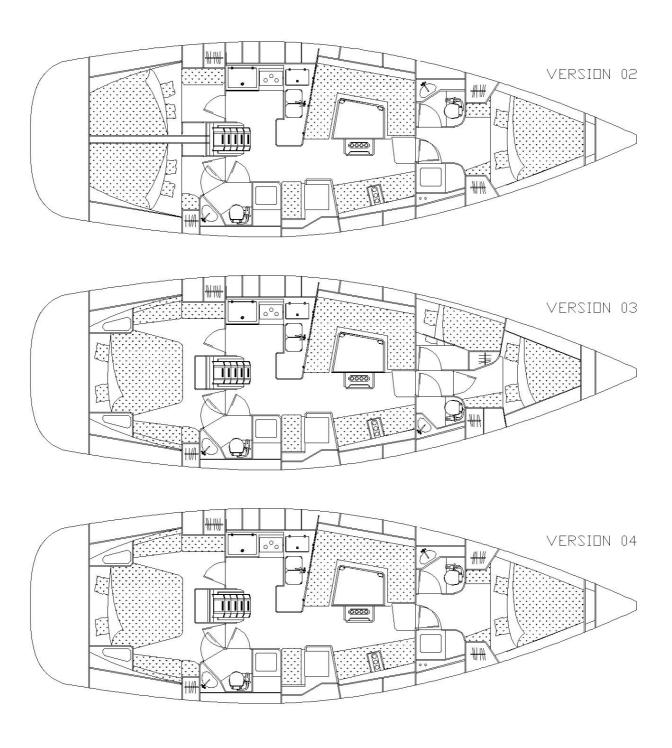
NOTES:

Make notes of any modification on your sailing yacht.									



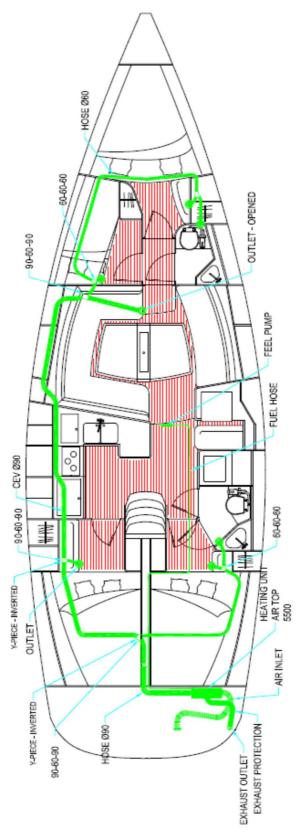
13. ANNEXES

13.1. OTHER INTERIOR LAYOUTS





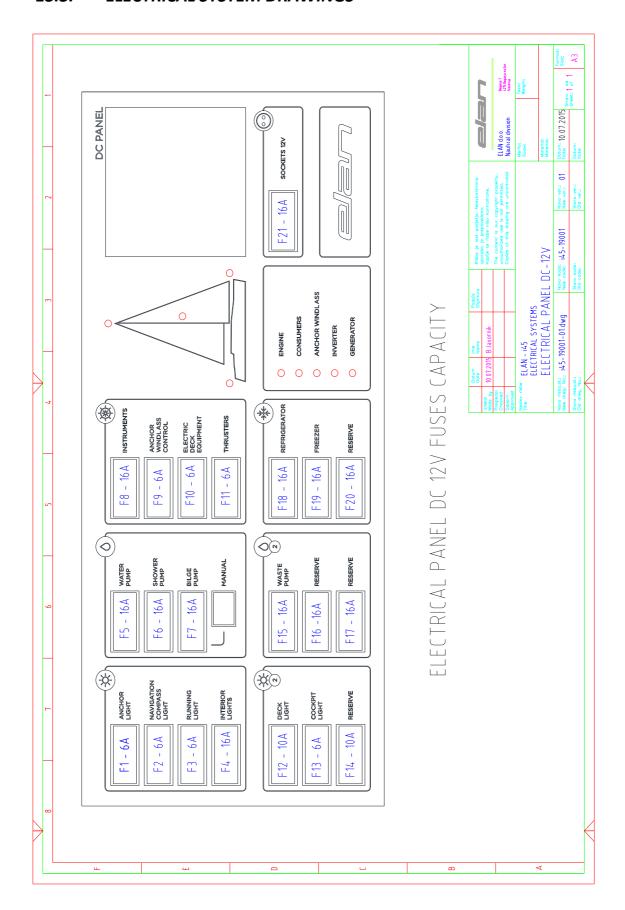
13.2. WEBASTO HEATING SYSTEM VERSION 1

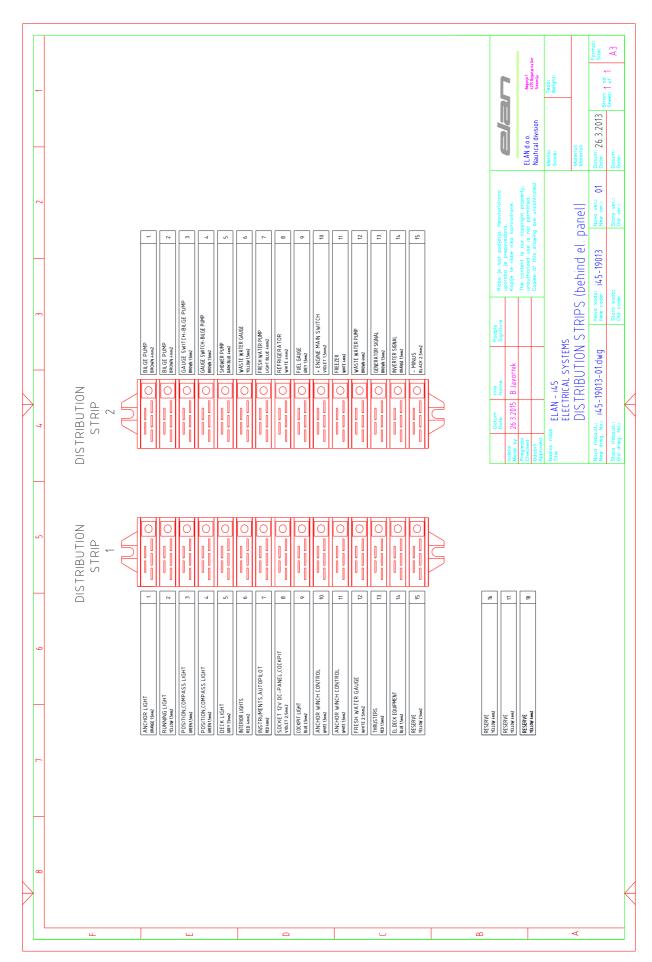


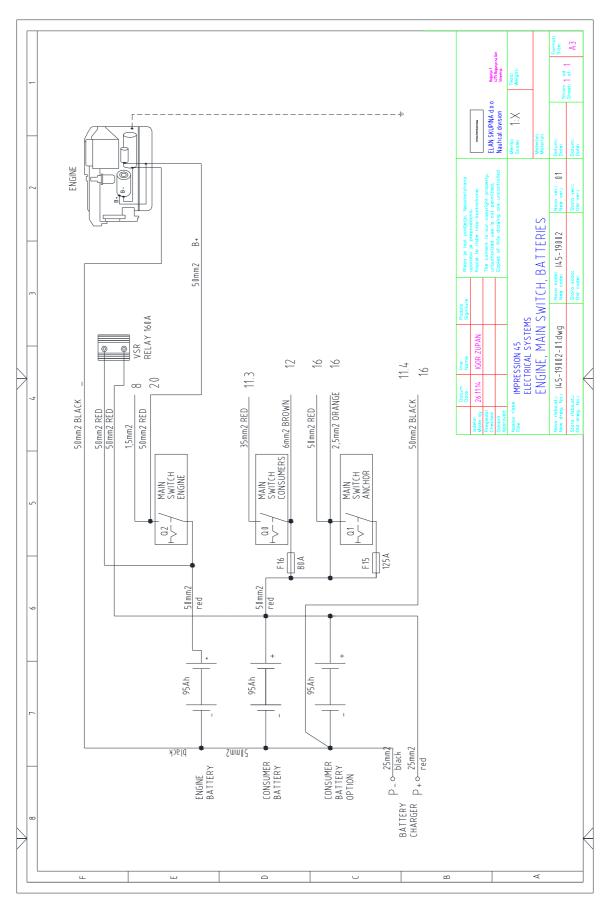
For further information regarding the handling of the heating please follow the enclosed user's manual of the manufacturer Webasto.

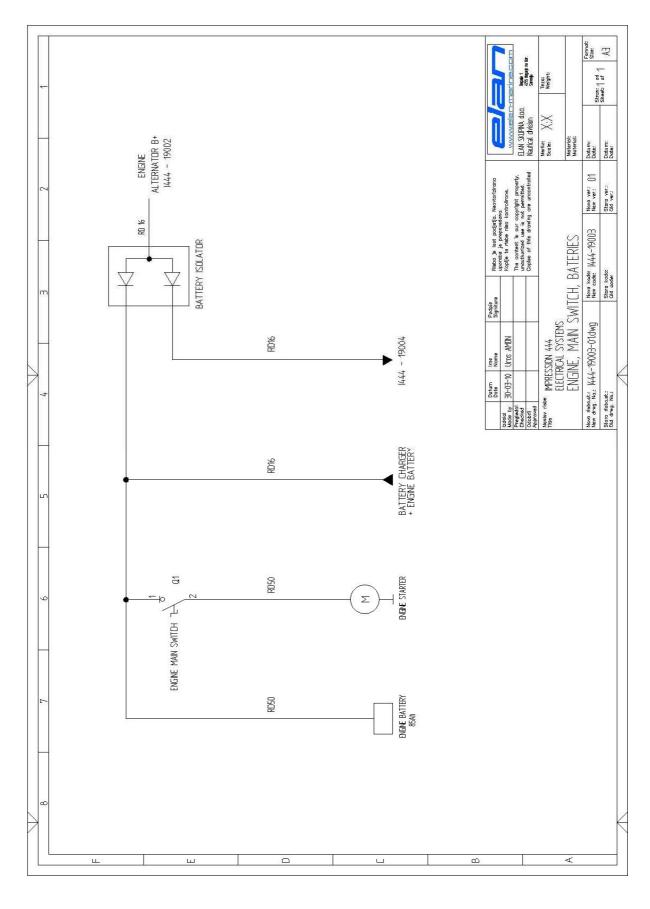


13.3. ELECTRICAL SYSTEM DRAWINGS

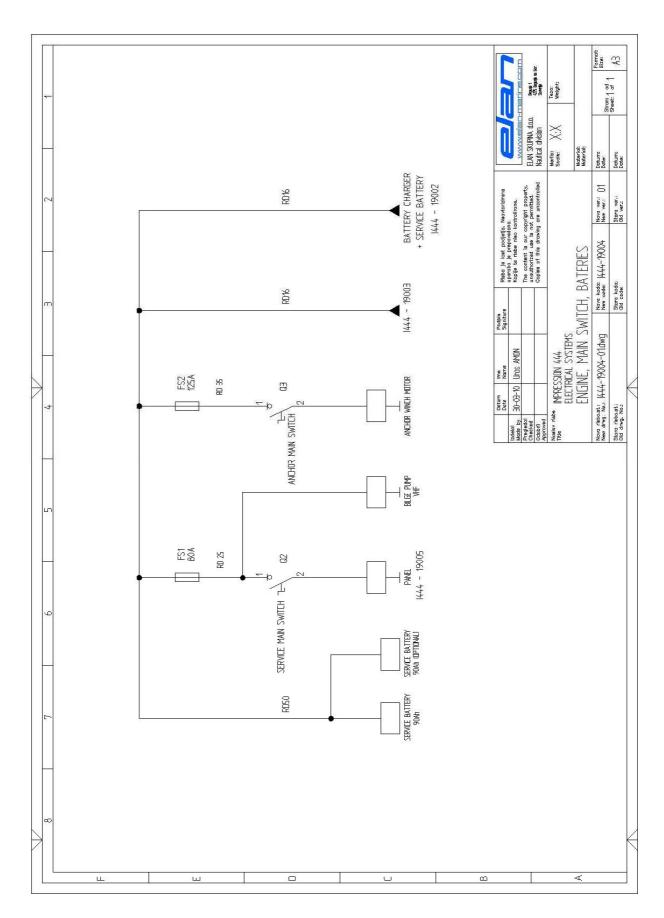


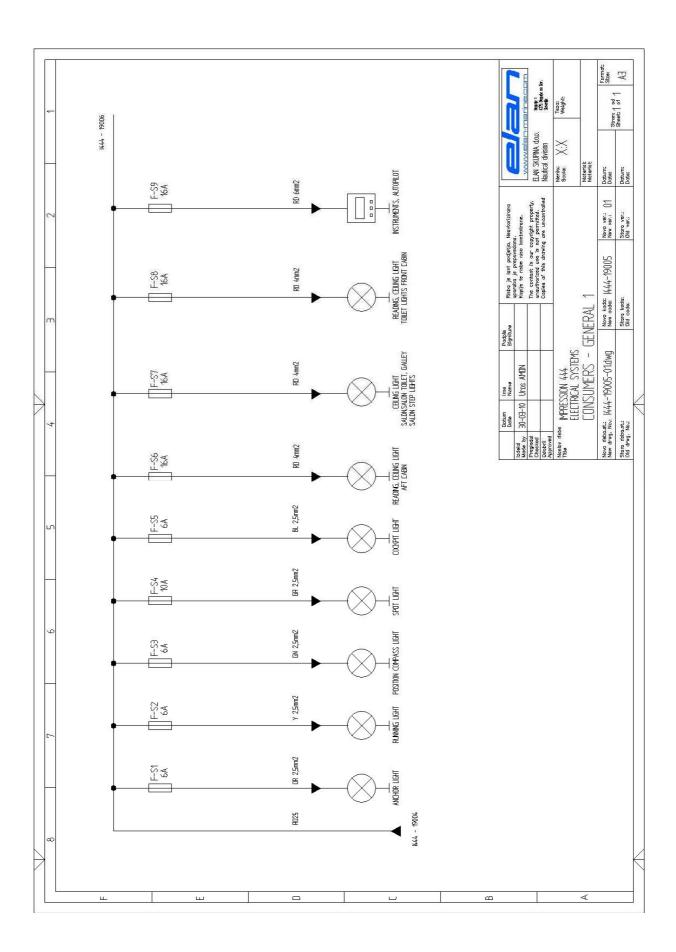


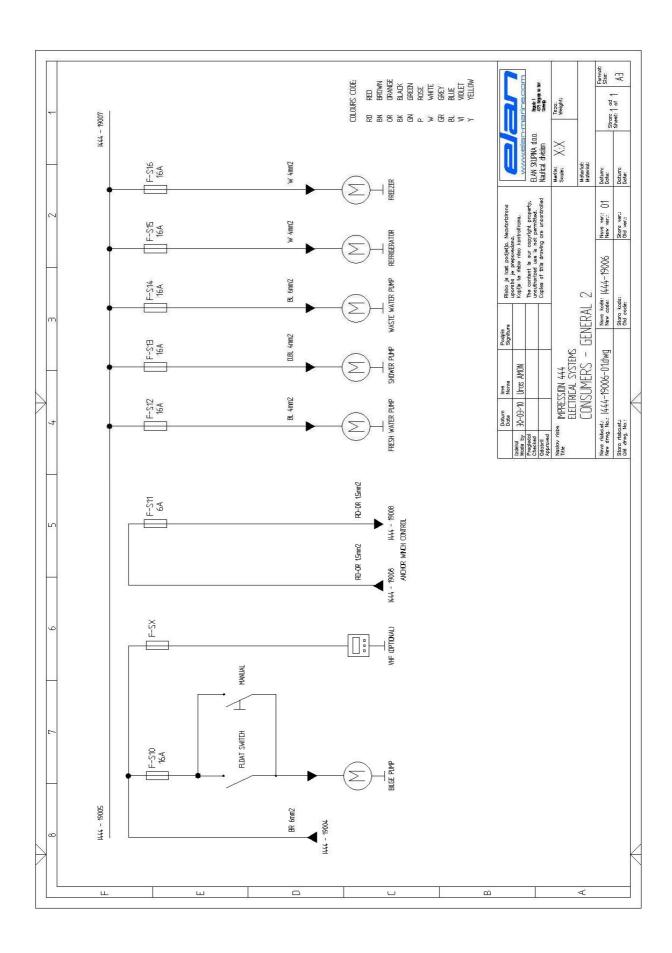


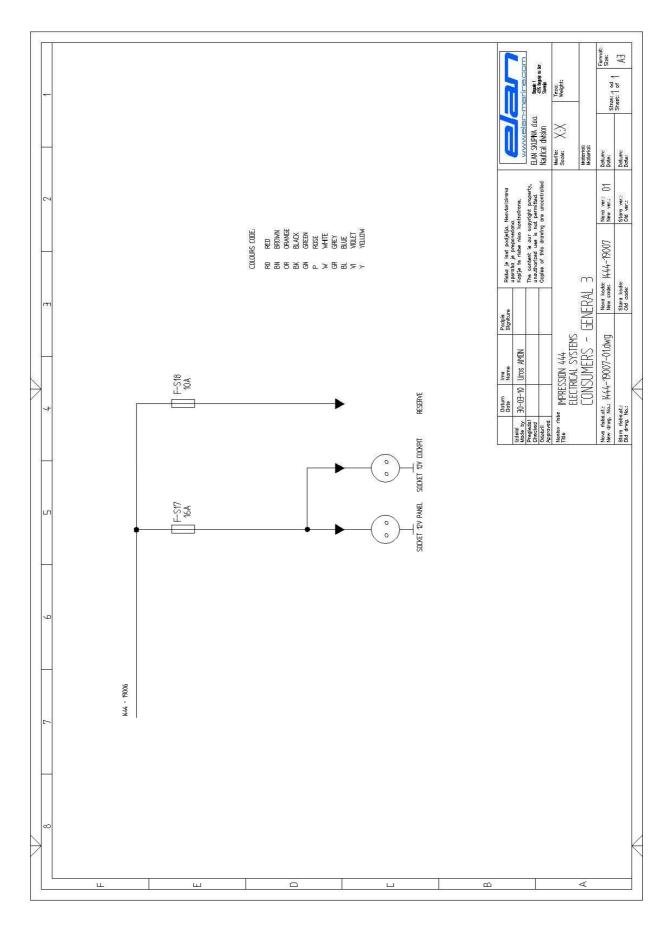


PASSION FOR YACHTING

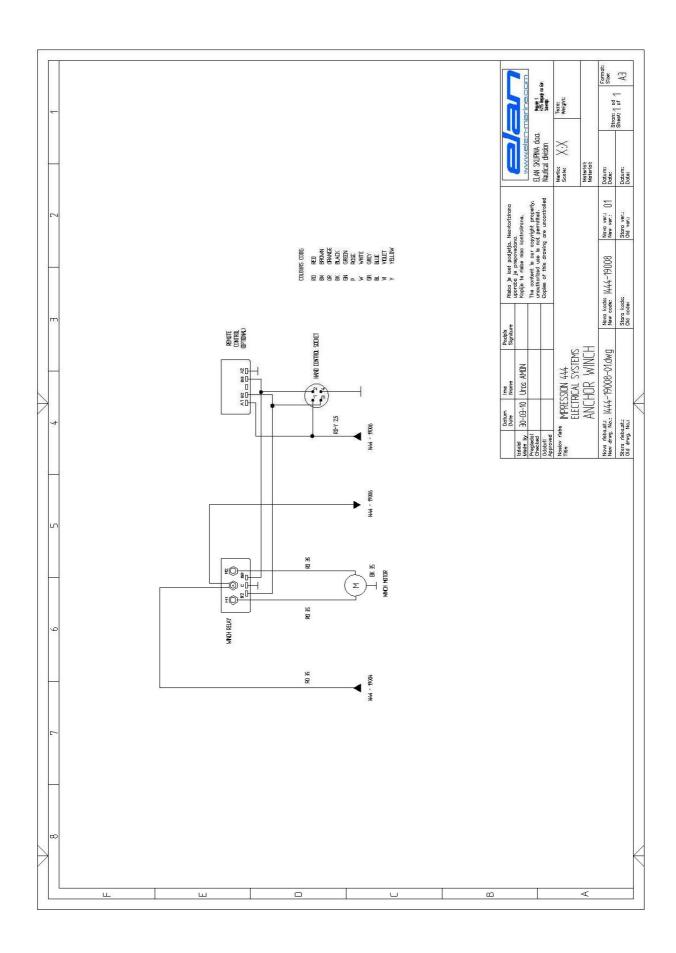


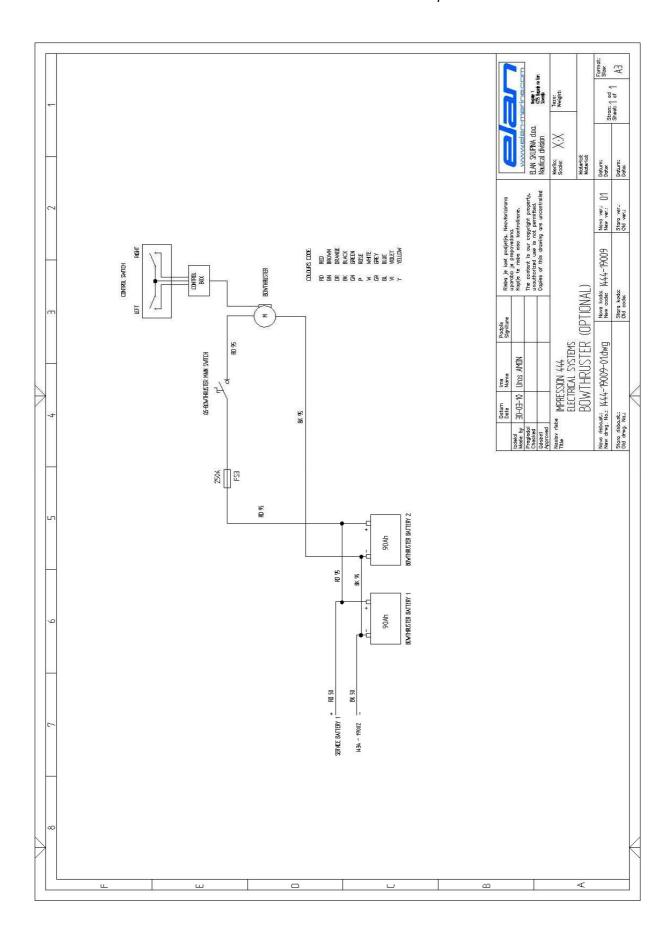


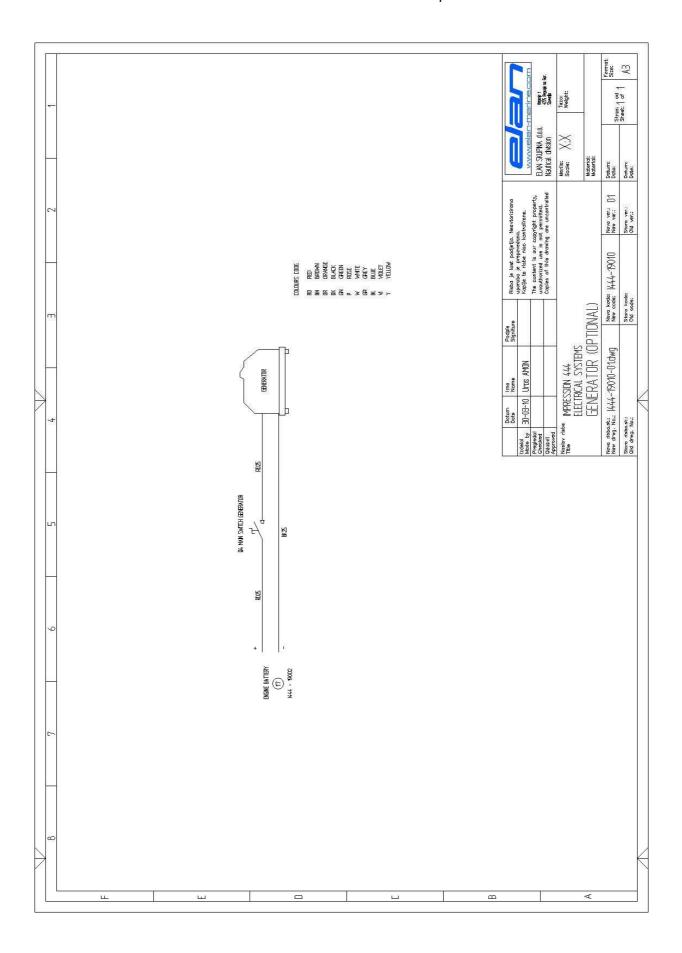


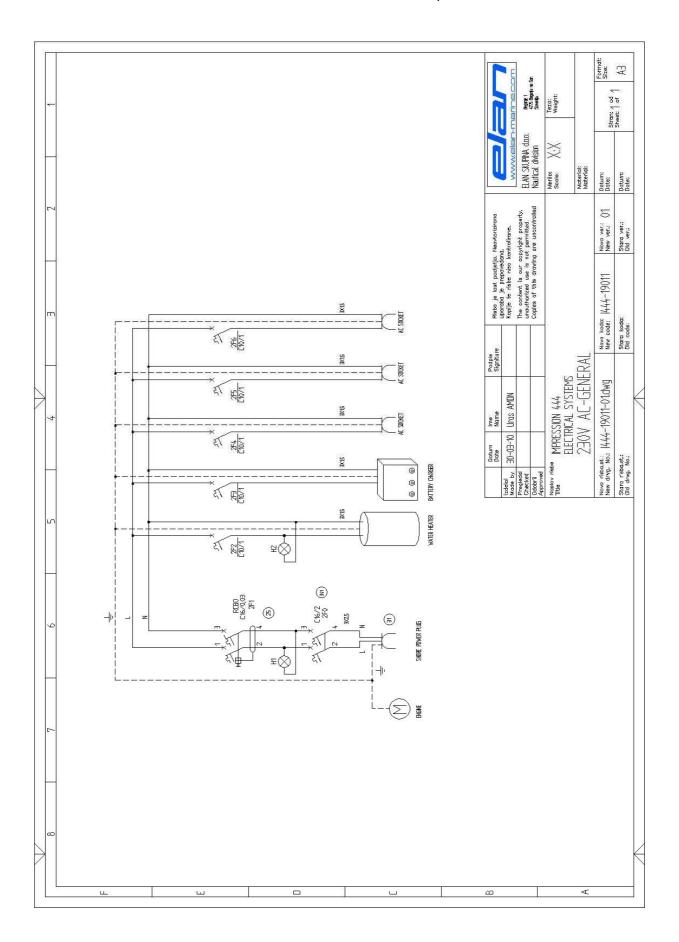


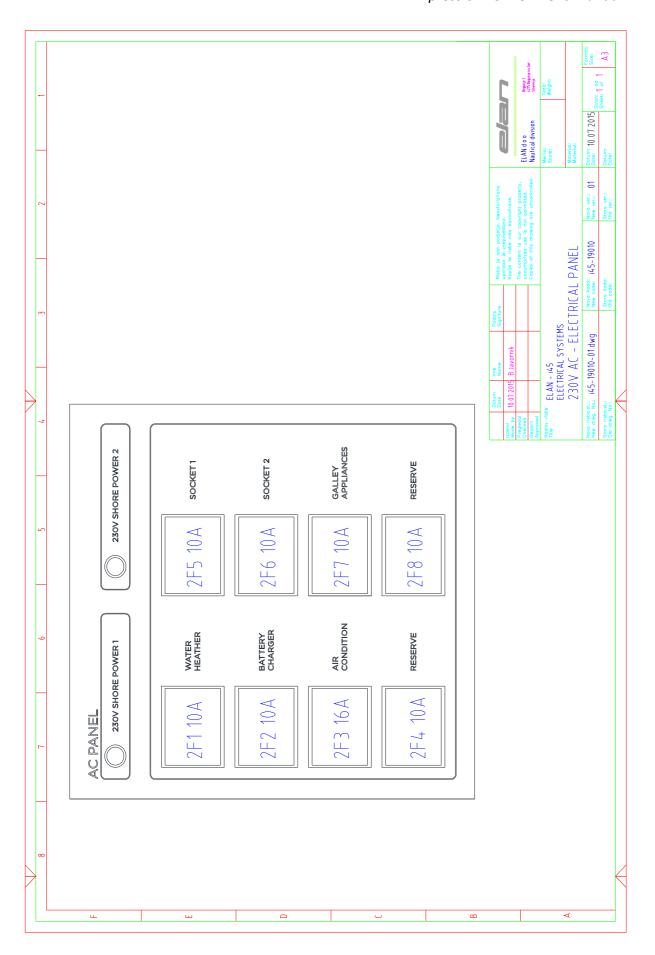
PASSION FOR YACHTING

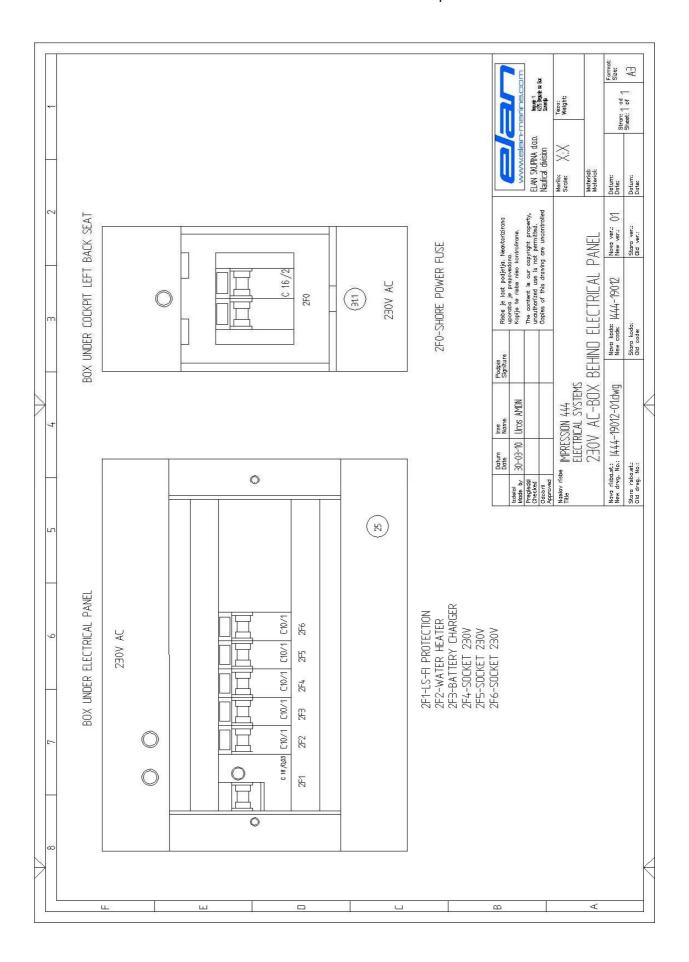




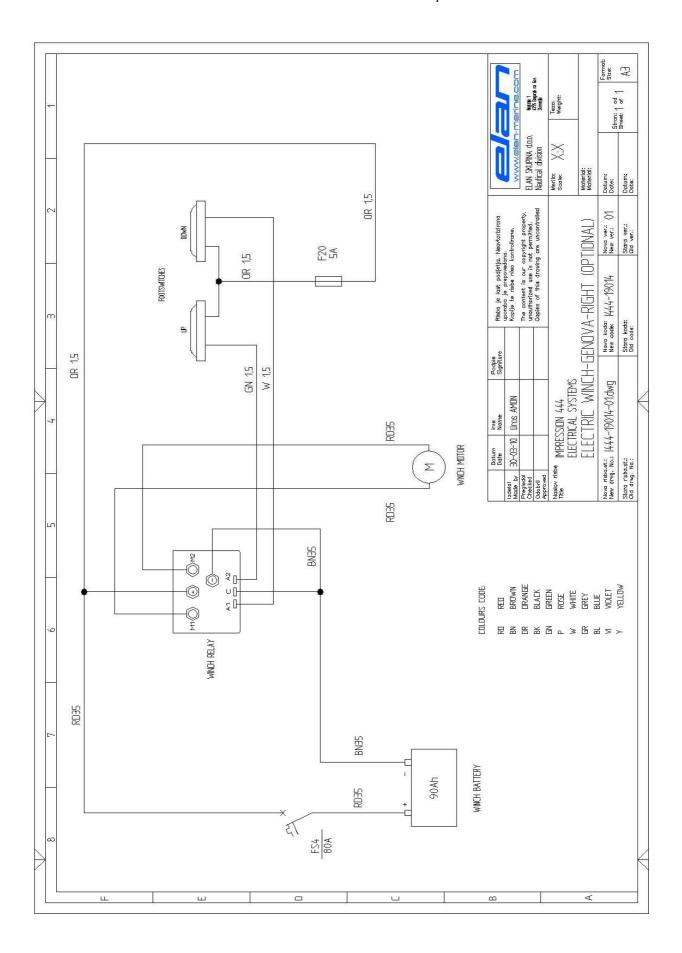




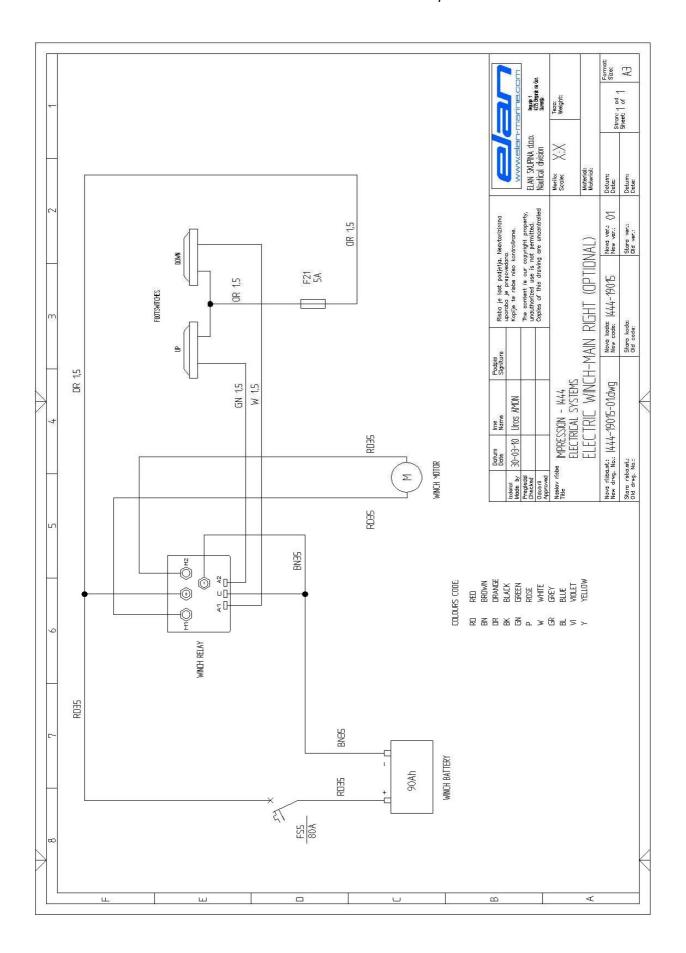




		BILGE PUMP DIRECT+	BILGE PUMP	BILGE PUMP FLOAT SWITCH	BILGE PUMP FLOAT SWITCH	SHOWER PUMP	WASTE WATER TANK	WASTE WATER TANK	FRESH WATER PUMP	REFRIGERATOR	FUEL SENSOR	FUEL SENSOR	PHILLIPI INSTRUMENT	FREEZER	BLACK WATER PUMP	PANEL -			ELAN SKUPINA dan. Registra oc. Natifical division sweety.	Merilo: X, X Tezo: Scale: X, X	Material: Material:	11.07	Datum: Sheet: of A3
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, h	N	1 BROWN 6mm	2 BROWN 4mm	3 BROWN 2.5mm	4 BROWN 2.5mm	5 DARK BLUE 4mm	6 YELLOW 1.5mm	7 YELLOW 1.5mm	8 BLUE 4mm	9 WHITE 4mm	10 GRAY 1.5mm	11 GRAY 1.5mm	12 VIOLET 2.5mm	13 WHITE 4mm	14 BLUE 6mm	15 BLACK 2.5mm	NOTE: DISTRIBUTION STRPS ARE POSITIONED BEHIND ELECTRICAL PANEL	Date Name Podpis Signifure SON-NO-AN Home AMINI		IMPRESSION 444	DISTRIBUTION STRIPS	Nova risba.st.: 1444-19013-01.dwg Nova k	Stara koda; Old coda;
9		ANCHOR LIGHT	RUNNING LIGHT	POSITION LIGHT STERN	POSITION LIGHT BOW, COMPASS	SPOT LIGHT	CABIN LIGHTS FWD.	CABIN LIGHTS SALOON	CABIN LIGHTS AFT.	INSTRUMENTS, AUTOPILOT	12V SOCKET	EMPTY	ANCHOR WINCH CONTROL +	ANCHOR WINCH CONTROL	WATER TANK	WATER TANK	NOTE: DISTR	podo Colección C	9	90		Neva risbaskt: New drug. No.:	Skara raba.ak Old drvg. Na.:
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PASSION FOR YACHTING



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The content is our copyright properby, unothernota de le nied permitted. Goptes of this drowing we uncontrolised Goptes of this drowing we uncontrolised. 8 5 New ver.: Stara ver.: Old ver.: MPRESSION 444 ELECTRICAL SYSTEMS ELECTRIC WINCH-GENOVA (LEFT)-OPTIONAL 8 NW0 New code: 1444-19016 Stera koda: Old code: F22 5A 친 8 FOOTSWITCHES ű GN 1,5 Nova risbaset.: 1444-19076-07,0Wg W 15 出 Unos AMON Ime Name 30-03-10 Datum Date Stara risba.st.: Old drivg. No.: riabe Σ R035 A1 C A2 RED
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WHITE
GREY
BLUE
VOLET COLOURS CODE: WNCH RELAY WINCH BATTERY GENDVA 90Ah 3 FS6 100A RB35

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